JVG

SERVICE MANUAL

MODEL
DD-5 A/B/C/E/J/U

STEREO CASSETTE DECK



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Specifica	ITIONS		
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Туре	: Stereo cassette deck	Bias	: AC bias
Track system	: 4-track, 2-channel	Erasure Heads	: AC erasure
Tape speed	: 1-7/8 inch/sec (4.8 cm/sec)	neaus	: SEN ALLOY head for recording/play- back, 2-gap Ferrite head for erasure
Frequency respons	e:	Motors	: Pulse-servo DD motor (for Capstan)
(0 dB recording)		Wictors	DC motor (for Reel)
Metal tape	*1; 30-12,500 Hz ± 3 dB (Typical)	Fast forward time	: 85 sec. or less with C-60 cassette
SA/Chrome tape	* 2; 30–8,000 Hz ± 3 dB (Typical)	Rewind time	: 85 sec. or less with C-60 cassette
SF/Normal tape	*3; $30-8,000 \text{ Hz} \pm 3 \text{ dB (Typical)}$	Semiconductors	: 8 ICs, 73 transistors, 40 diodes, 2 hall
(-20 dB recordin			elements
Metal tape	*1; 20-18,000 Hz (Nominal)	Input terminals	
	30-16,000 Hz ± 3 dB (Typicla)	Mic jack x 2	: Max. sensitivity; 0.2 mV (-72 dBs)
SA/Chrome tape	•	Input jack x 2	Matching impedance; $600 \Omega - 10 k\Omega$: Min. input level; $80 \text{ mV} (-20 \text{ dBs})$
o, i, om om cape	30-16,000 Hz ± 3 dB (Typicla)	Input Jack X Z	Input impedance; 100 k Ω
SF/Normal tape		Output terminals	mpat impodulico, 100 kg
31 / Normal tape	30–15,000 Hz ± 3 dB (Typicla)		2: Output level; 0 – 500 mV
Surpasses DII			Output impedance; 5 k Ω
	TCH METAFINE or Equivalent	Phones jack x 1	: Output level; 0 $-$ 0.6 mW/8 Ω
			Matching impedance; $8\Omega - 1 k\Omega$
	SA or Equivalent	DIN socket	: Min. input level; 0.1 mV/kΩ
	CELL UD or Equivalent		Input impedance, 10 kΩ
S/N ratio	: 60 dB (from peak level, weighted, Metal		Output level, 0–500 mV
	tape)	Dawar raguiraman	Ouptout impedance; 5 kΩ
	The S/N is improved by 5 dB at 1 kHz	Power requirement	t: AC 240 V, 50 Hz (DD-5A) AC 120 V, 60 Hz (DD-5C/J)
	and by 10 dB above 5 kHz with ANRS		AC 240/220/120 V, 50/60 Hz
	/DOLBY B on.		(DD-5B/E)
	(DIN 45 500 weighted)		AC 240/220/120/100 V, 50/60 Hz
Effect of Super AN	RS: (normal tape)		(DD-5U)
Improvement of	S/N: the same as with ANRS/DOLBY B	Power consumption	
Improvement of	frequency response:	Dimensions	$: 420 \text{ mm(W)} \times 110 \text{ mm(H)} \times 290 \text{ mm(D)}$
	0 VU recording; 6 dB at 10 kHz		16-1/2" x 4-3/8" x 11-1/2"
	LE VIII manualina a 10 dB at 10 ld la	Weight	: 13.2 lbs (6 kg)

Crosstalk

0 VU recording; 3% or less at 10 kH

+5 VU recording; 12 dB at 10 kHz

+5 VU recording; 3% or less at 10 kHz

Wow and flutter

: 0.021% (WRMS),

0.065% (DIN 45 500) : 65 dB (1 kHz)

Harmonic distortion: K3; 0.4%, THD; 1.0%

Improvement of distortion:

(metal tape, 1 kHz 0 VU)

Weight

Laboratries.

Design and specifications are subject to change without notice.

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Features

- Pulse-servo direct drive/Two-motor full logic operation mechanism
- Low wow/flutter (WRMS 0.021%)
- Two-color long scale FL digital display peak meter with hold
- O Sen-Alloy record/playback head
- O ANRS/DOLBY B and Super ANRS incorporated
- Metal tape compatible

- O New slim design with push button switches
- Auto-rewind PLAY/STOP
- O Remote control facility (R-50E, option)
- Record muting (REC MUTE) mechanism (with operation indicator LED)
- O Timer standby facility with safety lock
- Output volume with headphone volume

Controls and Connections

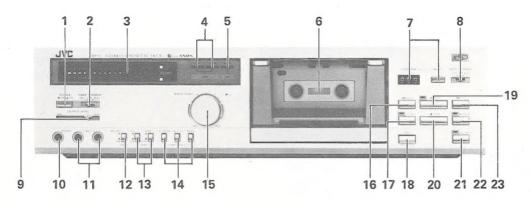


Fig. 1

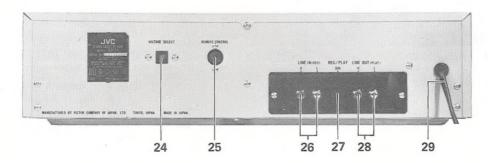


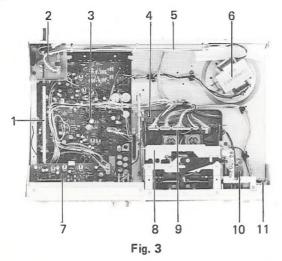
Fig. 2

- 1 POWER switch
- 2 TIMER STANDBY switch
- 3 FL level indicator
- 4 ANRS indicator (SUPER ANRS)
- 5 METAL tape indicator
- 6 Cassette holder
- 7 Tape COUNTER/Counter RESET button
- 8 AUTO REWIND switch
- 9 OUTPUT LEVEL control
- 10 Headphone jack (PHONES)
- 11 Microphone jacks (MIC-L, -R)
- 12 INPUT select switch (MIC/DIN-LINE)
- 13 ANRS switch (ON-OFF, SUPER-ANRS/DOLBY B)
- 14 Tape select switch (SF/NORM, SA/CrO₂, METAL)

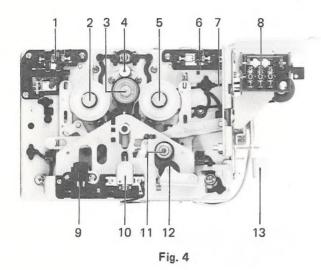
- 15 INPUT LEVEL control
- 16 ◀◀ REW (rewind) button
- 17 O REC (recording) button with indicator
- 18 EJECT button
- 19 ▶ PLAY button with indicator
- 20 STOP button
- 21 REC MUTE button with indicator
- 22 II PAUSE button with indicator
- 23 ▶▶FF (fast forward) button
- 24 VOLTAGE SELECT switch (DD-5B/E/U)
- 25 REMOTE CONTROL socket
- 26 LINE IN terminals
- 27 REC/PB socket
- 28 LINE OUT terminals
- 29 Power cord

Main Parts Location

Top view



Front view



Top view

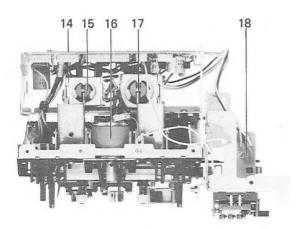


Fig. 5

- 1 Remote bar for power switch
- 2 Power switch P.W.B. ass'y
- 3 Main amp. P.W.B. ass'y
- 4 Gear-oiled damp brake
- 5 Remote control socket
- 6 Power transformer
- 7 FL indicator P.W.B. ass'y
- 8 Mechanical assembly
- 9 Mecha. control P.W.B. ass'y
- 10 Hall IC P.W.B. ass'y
- 11 Auto-Rewind switch

(Mechanical parts)

- 1 Switch holder (L)
- 2 Supply reel disc
- 3 Idler ass'y
- 4 Reel motor pulley
- 5 Take-up reel disc
- 6 Switch holder (R)
- 7 Counter belt
- 8 Counter
- 9- Erase head
- 10 REC/PB head
- 11 Capstan (Direct Drive Motor shaft)
- 12 Pinch roller ass'y
- 13 Eject lever
- 14 Mecha. control P.W.B. ass'y
- 15 Brake solenoid
- 16 Reel motor
- 17 Play solenoid
- 18 Hall IC P.W.B. ass'y

Description on technology

For the following technology, refer to "Description on new technology" of DD-7A/B/C/E/J/U service manual (No. 4195).

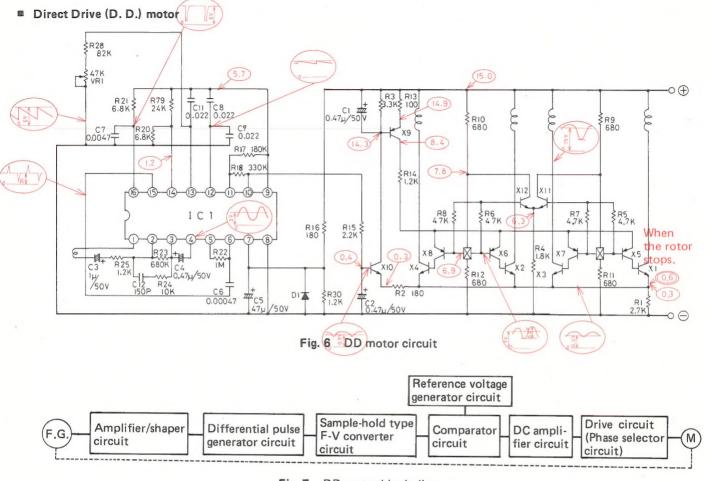


Fig. 7 DD motor block diagram

Other functions not written here are the same as those of DD-7A/B/C/E/J/U.

- Two-solenoid mechanism with real-time pause function.
- FL level meter circuit.

Maintenance

To get long, trouble-free service, maintenance is important. Do not forget cleaning and demagnetizing.

Cleaning

After long use, the heads and tape part — capstan, pinch roller, etc. — will become dirty with dust or magnetic particles. Dirty heads cause imperfect erasing or high frequency drop-off. A dirty capstan and pinch roller will cause unstable tape speed, leading to increased wow and flutter. Always keep them clean by following the procedure below.

- 1. Heads
- 1) Push Eject button to open the cassette holder.
- Use the head cleaning stick provided to wipe the surface where the tape comes into contact with the head. (It is effective to moisten the cotton with alcohol.)
- 2. Pinch roller and capstan

Do the same method as heads.

3. Cabinet

When the cabinet becomes dirty, wipe it with a soft cloth soaked with a neutral cleaning solution of a polishing cloth.

* Do not use thinner or benzine.

Demagnetizing

The heads are made from a material resitant to magnetization, but after long use they may become magnetized.

A magnet brought into their vicinity can magnetize the heads, causing excess noise. If noise seems to have increased, demagnetize the heads with a head demagnetizer through the following procedure.

- 1. Turn the POWER switch OFF.
- Wrap the tip of the demagnetizer with vinyl tape or soft cloth so as not to damage the head surface. Switch on the demagnetizer and bring it close to the head.
- Move the tip of the demagnetizer slowly first to the left and right, then up and down in front of the head.
 Gradually move it away from the head and switch it off at a distance of more than 30 cm (12").
- The erase head need not be demagnetized. The capstan shaft and tape guide should be demagnetized in the same way as the record/playback head.
- * Do not bring a magnetized metallic object (a screwdriver, for example) near the head as this will increase noise.

Removal of the main parts

Observe care in handling the parts since the parts are small in size and the distance between them are short due to a

deck design aimed mainly at compactness and high performance.

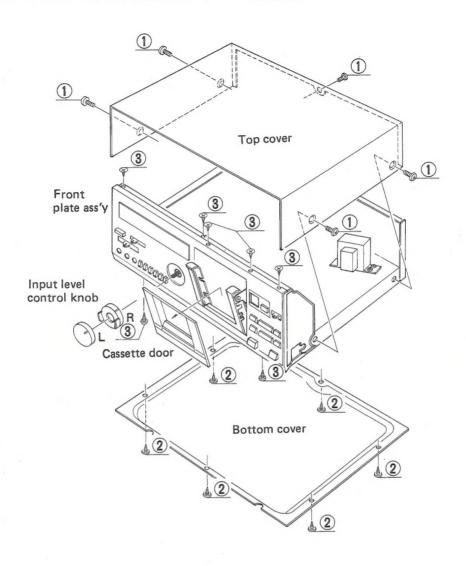


Fig. 8

ENCLOSURE ASSEMBLY PARTS

Cassette door

Push the eject button to open the cassette door.
Slide off the cassette door upwards (about 5 mm) to unlock its pawls of both sides.
Remove the cassette door forward.

- Input level control knobs (Right channel & Left channel)
 Pull off them forward.
- Top cover
 Remove 5 screws 1 (left and right 2 screws on each and rear center a screw).

Bottom cover

Remove 6 screws (2) fastening the bottom cover.

Front plate assembly

Remove 5 screws ③ (blue 2 screws for the mechanical assembly, and other screws are under rubber cushions) on upper side and 2 screws on bottom side fastening the front plate assembly.

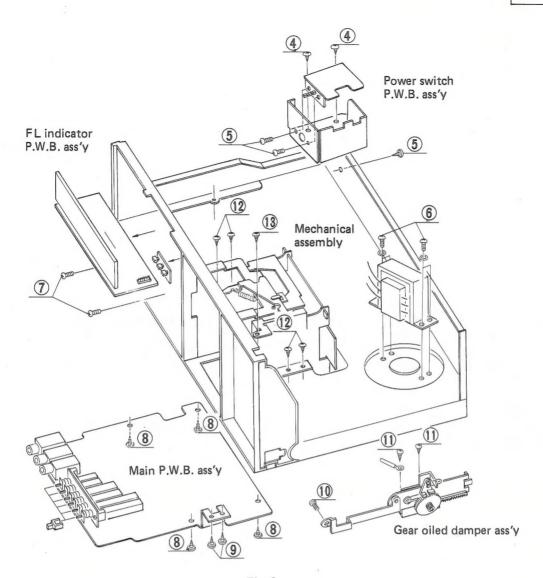


Fig. 9

ELECTRICAL PARTS

Power switch

Remove 3 screws 4 fastening the switch bracket. Remove 2 screws 5 fastening the power switch.

Power transformer

Remove 4 screws 6 fastening the power transformer.

Main P.W.B. assembly

- 1) Remove 2 screws 7 fastening the switch.
- 2) Remove 4 screws (8) fastening the main P.W. board.
- 3) Remove 2 screws (9) fastening the heat sink plate for transistors.
- 4) Remove 2 screws fastening the escutcheon for pin iacks.
- Remove 2 connectors (on the main P.W. board) of REC/PB head wires and erase head wires.
- 6) Cut off 4 clamps (QHX2075-001) for wires.

FL P.W. board assembly

After removing the front plate assembly, remove the connector of wires, and pull off them forwards.

Timer standby switch

- 1) Remove the timer switch knob.
- 2) Remove 2 screws, moving the bracket up or down.

MECHANICAL ASSEMBLY

- 1) Remove a screw 10 fastening the arm of gear-oiled damper (left side of cassette holder).
 - To remove the door brake relational parts, remove 2 screws (11) fastening the gear frame assembly.
- 2) Remove 4 screws (2) fastening the mecha. bracket to amp chassis. (Left and right 2 screws on each)
- 3) Remove a screw fastening the front panel.
- 4) Remove 3 wires from chassis.
- 5) Remove 5 connectors on the mecha, control P.W. board.

Mechanical section mounting

To mount the entire mechanical section, insert the tops (2 places) of the mounting bracket into the groove in the front bracket (molding).

Note: When the tops of the mounting bracket is placed in the lowest side of the front bracket, even if the screw is tightened, unstable mounting results.

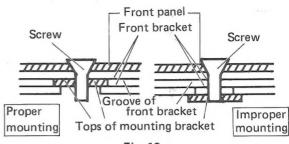


Fig. 10

MECHANICAL PARTS

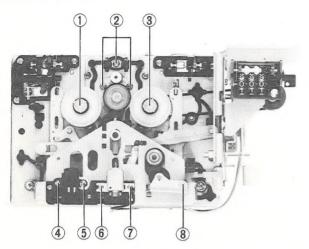


Fig. 11

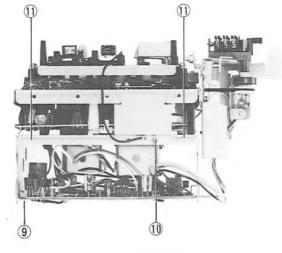
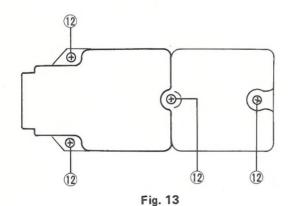


Fig. 12



1. Supply reel disc

Pull out the reel disc stopper ① and remove its disc from the shaft.

When assembling the reel disc, the stopper needs a new parts (the stopper cannot be used again).

2. Reel motor

- 1) Remove 3 screws (2) fastening the reel motor.
- 2) Remove a screw fastening the shift arm.

3. Take-up reel disc

Pull out the reel disc stopper 3.

4. Erase head

Remove a screw 4 for adjustment. Remove a screw 5.

5. REC/PB head Remove a screen

Remove a screw 6 for adjustment. Remove a screw 7.

6. Pinch roller arm ass'y

Remove an E-ring 8 holding its assembly.

7. Capstan motor assembly

- 1) To remove the mecha. control P.W. board ass'y, remove a screw 9 fastening its assembly.
- 2) Remove a screw 10 fastening the earth lug (with removing the shield barcket).
- 3) Remove 4 screws (1) fastening the solenoid bracket.
- 4) Remove 4 screws (12) fastening the capstan motor assembly.

Main Adjustments

[I] Equipment and measuring instruments used for adjustment

1. Electrical adjustment

- 1) Electronic voltmeter
- 2) Audio frequency oscillator (range: 50-20~kHz and output 0 dB with impedance $600~\Omega$)
- 3) Attenuator
- 5) Reference tapes for playback (JVC Test Tape) VTT-658 (for head azimuth adj.) VTT-656A-S (for motor speed, wow flutter adj.) VTT-664 (for Reference Level 1 kHz) VTT-675N (for playback frequency response)
- 6) Resistors 600 Ω (for attenuator matching)

2. Mechanical adjustment

- 1) Torque testing cassette gauge
- 2) Blank tape (C-120) for tape running checker

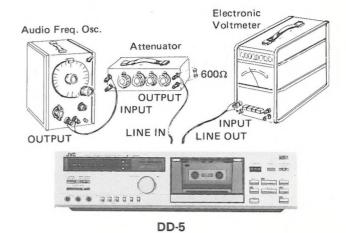


Fig. 14

[II] Adjustment and repair of the mechanism

(Adjust the mechanism or confirm that it is in normal operating condition prior to the adjustment of the electrical circuit.)

item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting record/playback head position	1. Connect an electronic voltmeter to the LINE OUT terminals. 2. Play back the VTT-658 test tape. 3. Adjust the head angle with the screw (A) until the reading of the electronic voltmeter becomes maximum for both channels. 4. After adjusting, set the screw with screw bond.	Screw A	Maximum	If the head is worn, disconnected or exceedingly magnetized so as not to provide the necessary characteristics, replace it with a new one. After replacement, the head position adjustment as well as the playback level adjustment, the bias current adjustment and the recording level adjustment are all necessary. If the output difference between the left and right channels exceeds 3—4 dB, the head is defective. Replace it with a new one.
Adjusting erase head height	Employ a special cassette (C-120) from which parts of the casing, where the erase head, record/playback head and capstan engage, has been cut away. Perform tape transport with the cassette tape. Adjust the screw © until the tape runs in the center of the erase head tape guide. Correct Incorrect Tape guide Tape guide Tape guide Tape guide Tape guide	Screw ©		Be sure to perform this adjustment after replacing the erase head.

Tape-to-head contact adjustment

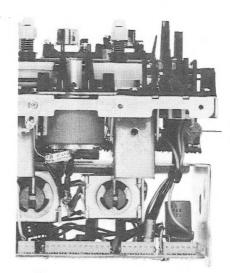
 Turn the adjusting screw for aligning the erase head until it stops. Then, turn the screw in the reverse direction by 225° (a 5/8 revolution).



Check the tape-to-head contact using a C-120 tape having pads.

Check it again with a Metal tape.
 Checking method:
 Record a 400 Hz or 1 kHz signal with 0 VU + 20 dB.
 Erase the recording. Checking if the erasing is satisfactorily performed.

4) After adjustment, apply screw bond on the adjusting screw to prevent its loosening.



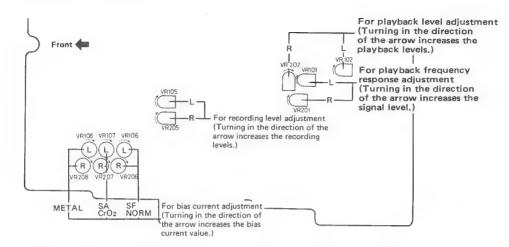
Semi-fixed resistor for motor speed adjustment

Fig. 15

Item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting motor speed	Connect a speed meter (an electronic counter) to the LINE OUT terminals. Play back the VTT-656A-S test tape. Adjust the semi-fixed resistor on the motor P.W. board until the reading of the speed meter is 3000 Hz.	Semi- fixed resistor on the motor P.W. board	3000 Hz	If the speed meter functions as a wow and flutter meter, also, connect the deck to the INPUT terminals of the meter.
Checking play- back torque	Employ a torque testing cassette tape for the checking.		40-70 gr-cm	If the standard torque is not obtained, replace the take-up disc assembly.
Checking fast forward torque	Measure the torque in the fast forward mode in the same manner as in the above.		More than 80 gr-cm	If the standard torque is not obtained perform the following. 1. Clean the capstan belt, the motor pulley, the take-up reel disc cir cumference, the flywheel circum ference, etc. 2. Replace the belt.
Checking rewind torque	Measure the torque in the rewind mode in the same manner as in the above.		More than 80 gr-cm	If the standard torque is not obtained clean the capstan belt, motor pulley flywheel circumference, left reel discircumference, etc.
Checking wow and flutter	Connect a wow and flutter meter to LINE OUT terminals. Play back the VTT-656A-S test tape. Check to see if the reading of the meter is within 0.03% (WRMS).			If the reading becomes moving value even if conforming to the standard, a re-claim may be raised. Repairs are necessary.

[III] Adjustment location of electrical circuit

■ Main amp. P.W. board (Parts Ass'y side view)



■ FL P.W. board (Parts Ass'y side view)

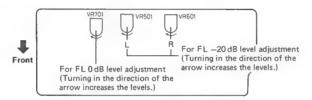


Fig. 16

[IV] Electrical circuit adjustment procedure

In the steps marked by an asterisk (*), adjustment should be performed, however, only checking is sufficient with steps other than those. Adjustment should be performed in the order of steps 1, 2, 3, . . . Perform this adjustment with the ANRS switch set to OFF and output level control set to maximum.

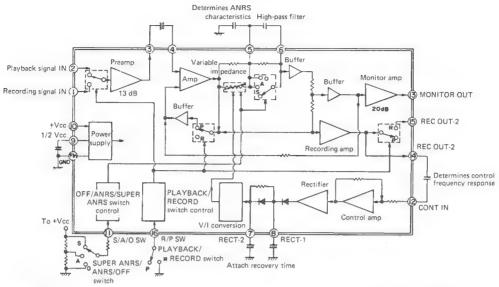
Step	Item	Adjustment	Adjusting point	Standard value	Remarks
1*	Adjusting playback level	 Play back the VTT-664 Reference tape (1 kHz) with the tape select switch set to the SF/NORM position. Adjust VR102 and VR202 until the LINE OUT becomes about -4 dBs. 	VR102, 202	-4 dBs (0.5 V)	This adjustment becomes necessary when a change in playback level results (for example, due to head replacement).
2*	Playback frequency response	Playback test tape VTT-675N (1 kHz, 10 kHz) for following adjustment. 1) Adjust VR101 and VR201 so that 10 kHz signal and 1 kHz signal gains become flat response.	VR101, 201	Reference frequency; 1 kHz 0 ± 2 dB at 10 kHz	
3*	FL (Fluo- rescence Level)	Make a short-circuit between the two check pins (HOLD-OFF) on the FL meter board using a clip or the like to	V701 VR501, 601	0 VU 20 VU	This adjustment becomes necessary due to parts replacement.
	indicator sensitivity	cancel the peak-hold function. 2) Put the set into the record mode, then 1 kHz signal of around -20 dB to the R L-ch of the LINE IN terminals. 3) Adjust the INPUT LEVEL control so t output level at the LINE OUT terminals is 4) Adjust VR701 (0 VU ADJ) so that "0" d on both R and L. At this time, "0" dB r out on both R and L with the input A	-ch and hat the s -4 dB. B lights nust go	5) Lower to 6) Adjust \("-20" \) \("-20" \) the input	on) level lowered by 0.5 dB. the input ATT level by 20 dB. VR501 (L-ch) and VR601 (R-ch) so that dB lights on both R and L. At this time, dB must go out on both R and L with at ATT level lowered by 1 dB. steps 4) — 6).

Step	Item	Adjustment	Adjusting point	Standard value	Remarks
4*	record/ playback frequency response at an input level of 0 VU to -20 dB. Play back the tape. Check to see that the 50 Hz and 12.5 kHz signal output deviations fall within the standard range, using the 1 kHz signal out- put as a reference. Increase in high frequencies (with a small bias current) Optimum level Decrease in high frequencies (with a larger bias current) 1kHz Frequency (Hz)		For SF/ NORM tape; VR106, 206 For SA/ CrO2 tape; VR107, 207 For Metal tape; VR108, 208	Reference frequency; 1 kHz 0 ± 3 dB at 50 Hz 0 ± 3 dB at 12.5 kHz	This checking should be performed for normal, chrome and metal tapes and for both right and left channels. 1. Bias current adjustment for a cassette deck should generally be performed referring to the record/play-back frequency response. This is because the frequency response of a cassette deck depends more greatly upon the bias current than does that of an open reel deck. The current measuring method described below is an alternative one. 2. If the bias current is not properly adjusted, the record and playback characteristics become as shown left.
5	Adjusting recording level	 Apply a 1 kHz, approx, -10 dB signal to the LINE IN terminals. Adjust the recording level controls until the signal is available at -4 dBs at the LINE OUT terminals. After checking to see if the FL indicator become 0, record the signal applied to both left and right channels using normal tape. Play back the recording part. Perform the recording signal adjustment with VR105 and VR205 so that the FL indicator become 0. 	VR105, 205	0 VU	The level difference between left and right channels for SF/NORM tape, chrome tape and metal tape should be less than 1 dB (1 VU). Perform the adjustment using a normal tape, level difference between recording and playback for SA/CrO2 and metal tapes, should be less than 1.5 dB, and that between left and right channels should also be less than 1 dB.
6	Checking record/ playback signal dis- tortion	 Record a 1 kHz, —4 dBs signal to LINE IN terminals and perform recording with the FL indicator become 0. Play back the recorded part. Check the output with a distortion meter to see if the value conforms to the standard value. 		tape; Less	Be sure to perform this adjustment following bias current and recording level adjustments.
7	Checking signal to noise ratio in record- ing/play- back	 Record a 1 kHz, 0 VU signal. Stop the input by disconnecting from the terminal to perform non-signal recording. Play back the recorded part. Measure the 0 VU recording output and the non-signal recording output for comparison using an electronic voltmeter. Check to see if the value conforms to the standard value. 		SF/NORM, SA/CrO ₂ and Metal tapes; More than 42 dB	Apply an output (-72 dBs) to the MIC terminals with the recording level controls set to maximum so that the FL indicator become 0.
8	Checking erasing coefficient	 Apply a 1 kHz signal to the LINE IN terminals. Adjust the recording level controls until the FL indicator become 0. Perform recording with the signal enhanced by 20 dB. Erase a part of the recording. Measure the output difference between the erased part and non-erased part to compare with an electronic voltmeter. 		More than 65 dB	For the measuring, connect a band pass filter between the deck and the electronic voltmeter. Input (1kHz 0VU + 20dB) (recording, erasing) Band pass filter voltmeter (1 kHz)

Integrant Circuit

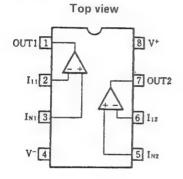
IC101 AN7362N 201

ANRS & Super ANRS Block diagram

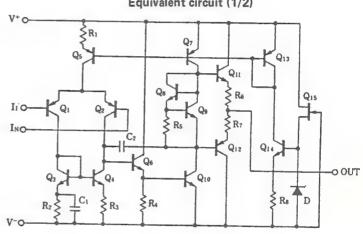


IC901 **UPC4557C**

Headphone & meter amp.



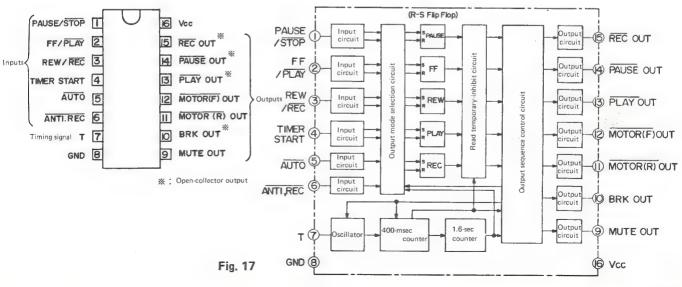
Equivalent circuit (1/2)



IC801 M54886P

Top view

Block diagram



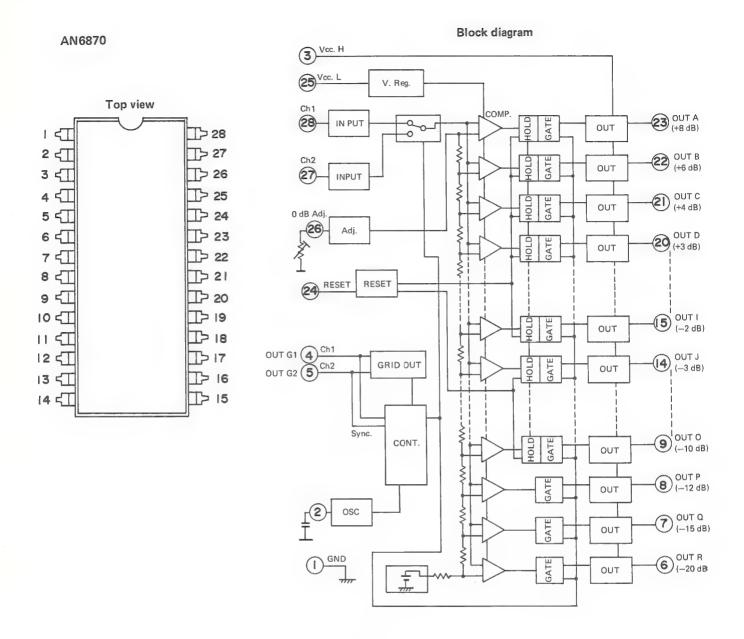
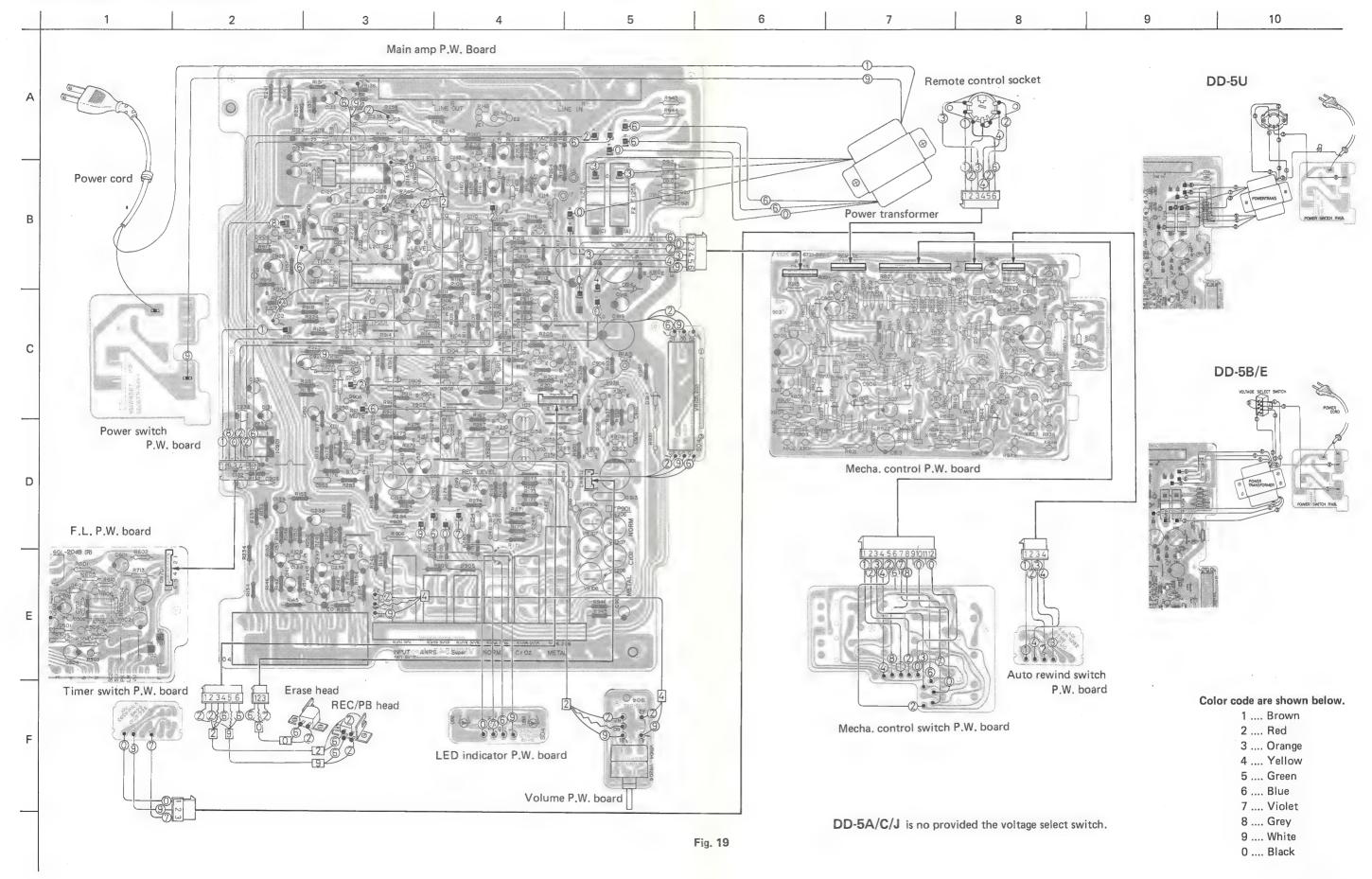


Fig. 18

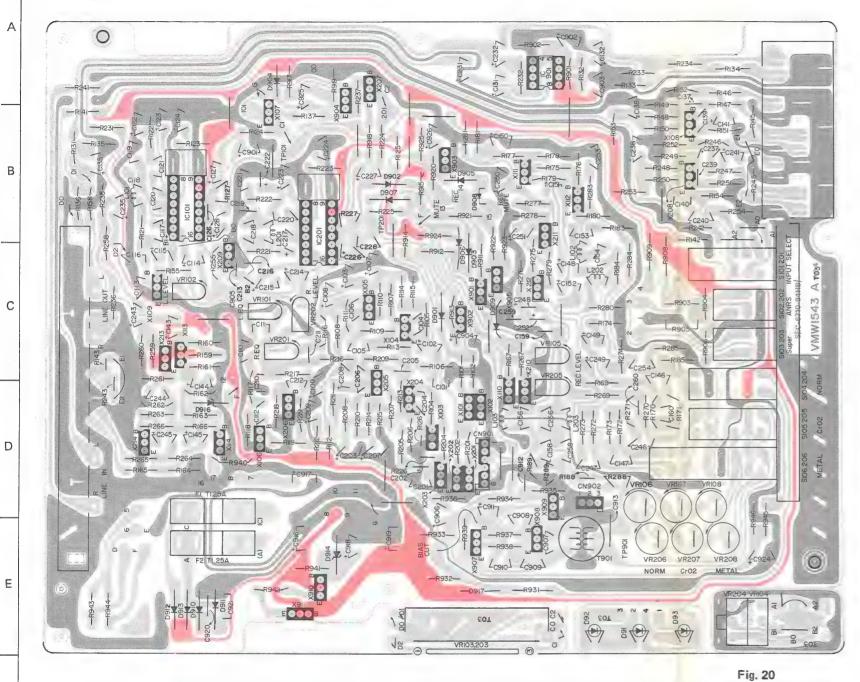
Wiring Connection



P.W. Board Parts

10

Main Amp. Circuit



10 11

12

13

14

15

16

	C. tester			E. voltmeter				
	Е	С	В	Ε	С	В		
X101,102	0	0	0	0	0	0		
X103	0	0	0.7	0	0	0.7		
X104	0.03	1.6	0.54	0.03	1.6	0.6		
X105	1.0	10.0	1.6	1.0	10.0	1.6		
X106	0	0	0.6	0	0	0.6		
X107	0	0	0	0	0	0		
X108	1.7	6.4	1.3	1.7	6.8	2.3		
X109	0	0	0	0	0	0		
XIIO	0	0	0	0	0	0		
XIII	9.7	18.8	10.0	9.7	18.8	10.3		
XII2	1.6	9.2	0.5	1.6	9.2	2.2		
X701	0	0 or 5	_	0	0 or 5	_		
X702	0	5 or 0	_	0	5 or 0	-		
X901	0	21.0	0.1	0	21.0	0.1		
X902	21.0	0	21.0	21.0	0	21.0		
X903	0	21.0	0	0	21.0	0		
X904	20.5	0	21.0	20.5	21.0	0		
X905	0	0	0.7	- 0	0	0.7		
X907	0.66	17.4	0.4	0.7	17.4	0.4		
X908	0.66	17.4	0.4	0.7	17.4	0.4		
X909	0	0	0.8	0	0	0.8		

FL circuit

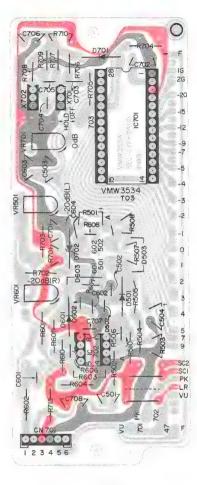


Fig. 21

Voltage values are measured by the following meter without input signal at playback mode.

C. Tester = Circuit Tester (20 $k\Omega$ impedance)

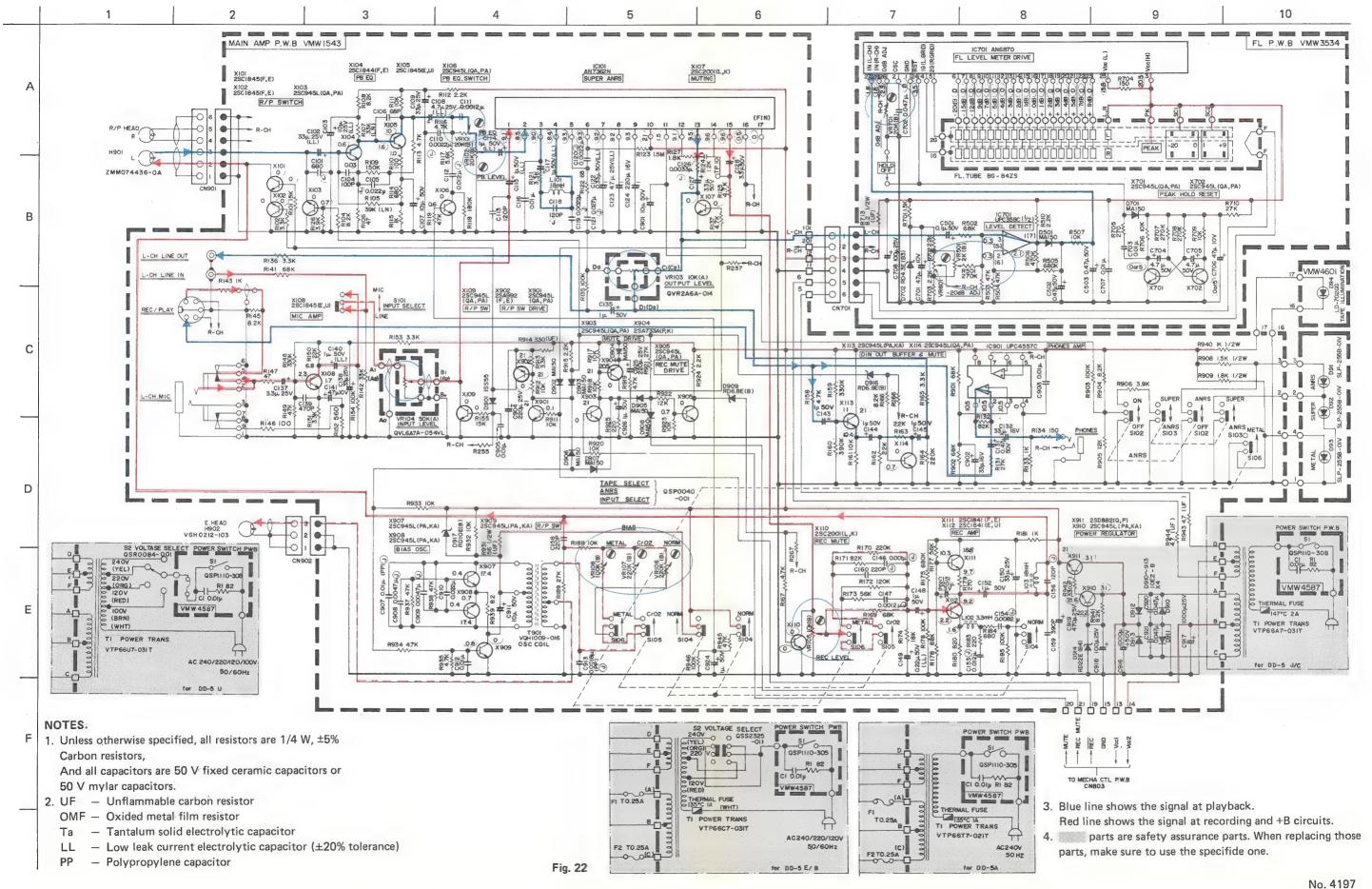
E. Voltmeter = Electronic Voltmeter

+ B Earth

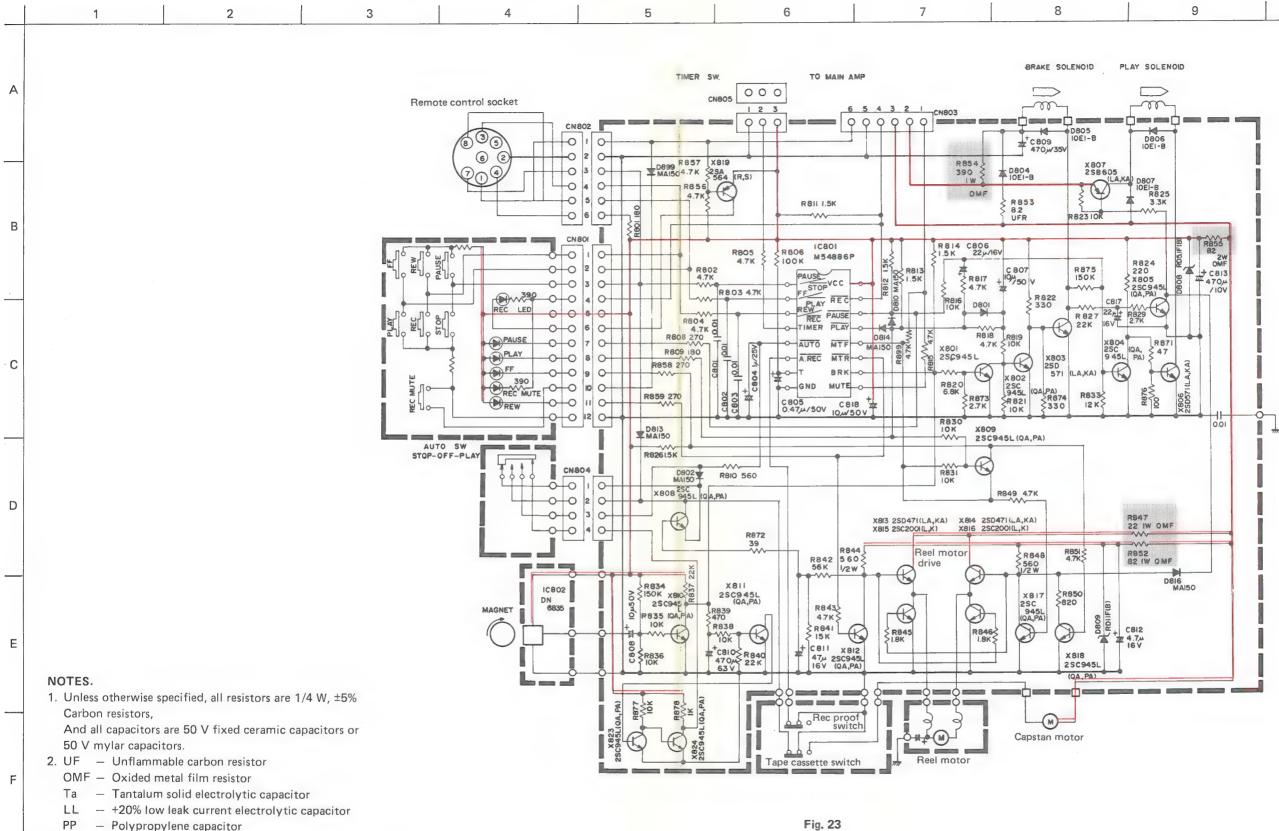
			2	3	4	5	. 6	7	8	9	10		12	13	14	15	16	
IC101	C. tester	5.7	5.7	9.0	6.0	9.3	9.3	9.2	9.2	9.3	21.0	1.5	9.1	9.5	9.6	9.6	0.5	
10101	E. voltmeter	9.1	8.5	9.0	8.4	9.3	9.3	9.2	9.2	9.3	21.0	1.5	9.1	9.5	9.6	9.6	0.5	
IC901	C. tester	10.5	10.5	10.5	0	10.5	10.5	10.5	21.0									
10301	E. voltmeter	10.5	10.5	10.5	0	10.5	10.5	10.5	21.0									
IC702	C. tester	2.1	0.3	0.3	0	0.3	0.3	2.1	21.0									
10/02	E. voltmeter	2.1	0.3	0.3	0	0.3	0.3	2.1	21.0									

		ı	2	3	4	5	6~23	24	25	26	27	28
10701	C. tester	0	_	20.5	_	_	0	3.4	15.8	2.1	1.5	1.5
IC701	E. voltmeter	0	_	20.5	-	_	0	3.5	15.8	2.3	1.8	1.8

Standard Schematic Diagram of DD-5 (Amprifier Circuit)



Standard Schematic Diagram of DD-5 (Mecha Control Circuit)



10

3. Red line shows +B circuits.

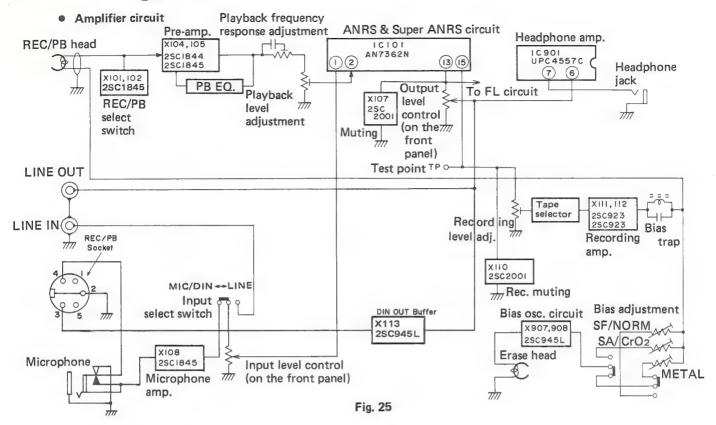
4. parts are safety assurance parts. When replacing those

parts, make sure to use the specifide one.

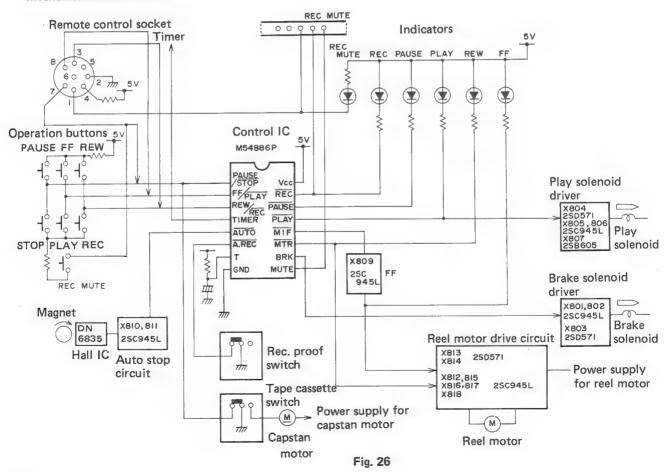
Mecha. Control P.W. Board Parts

Mecha. Control P.W. board Α Proy 1 ⊕ Brake ⊕ 1 R819 R806 -R818 D808 -R856--R855 R826 С -R808--R809 -R858 -R859 R842-Ε L801 **EOT** F Hall IC Reel motor Fig. 24

Block Diagram



Mechanical control circuit



Enclosure Ass'y and Electrical Parts (Except P.W. Board Parts)

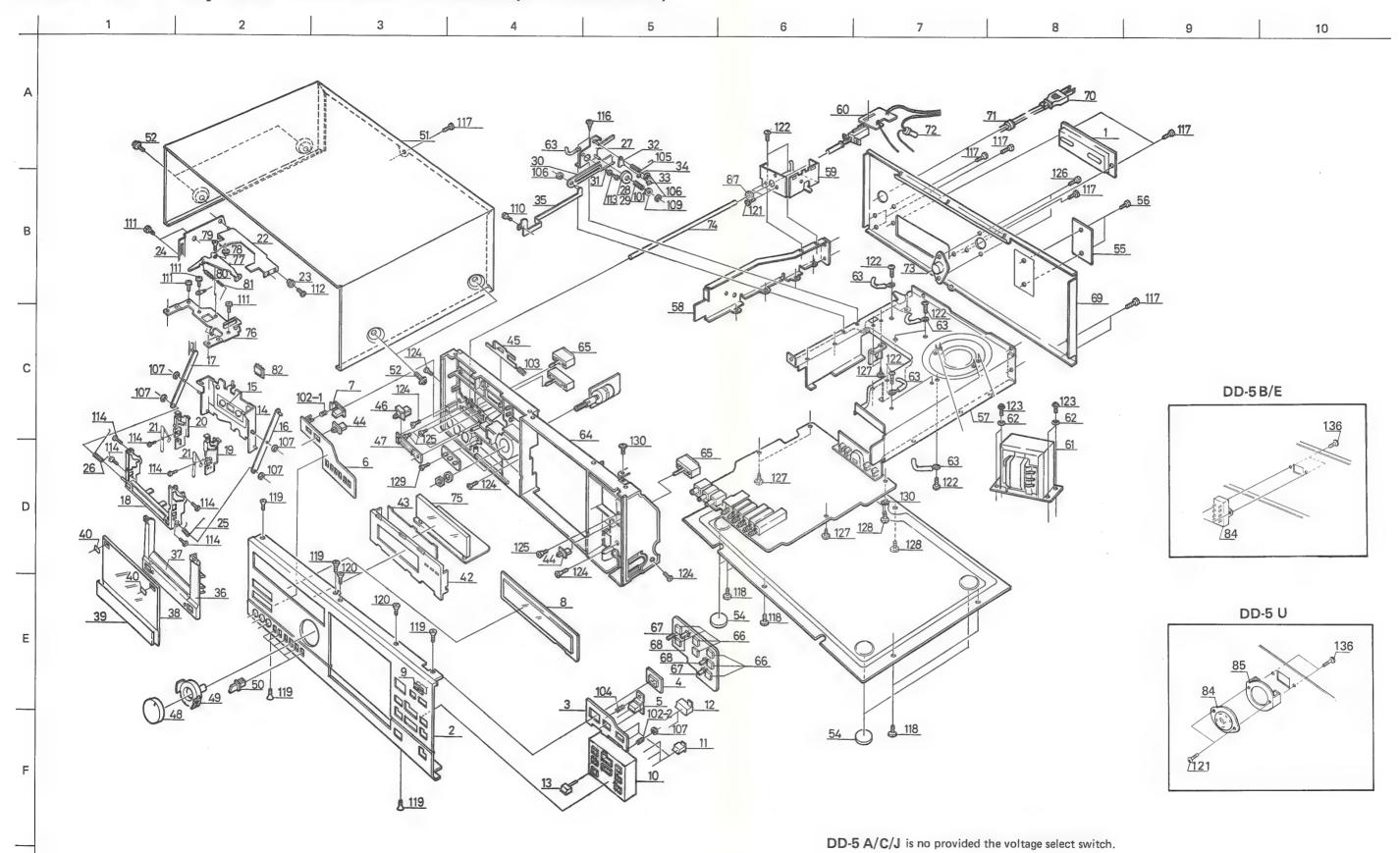
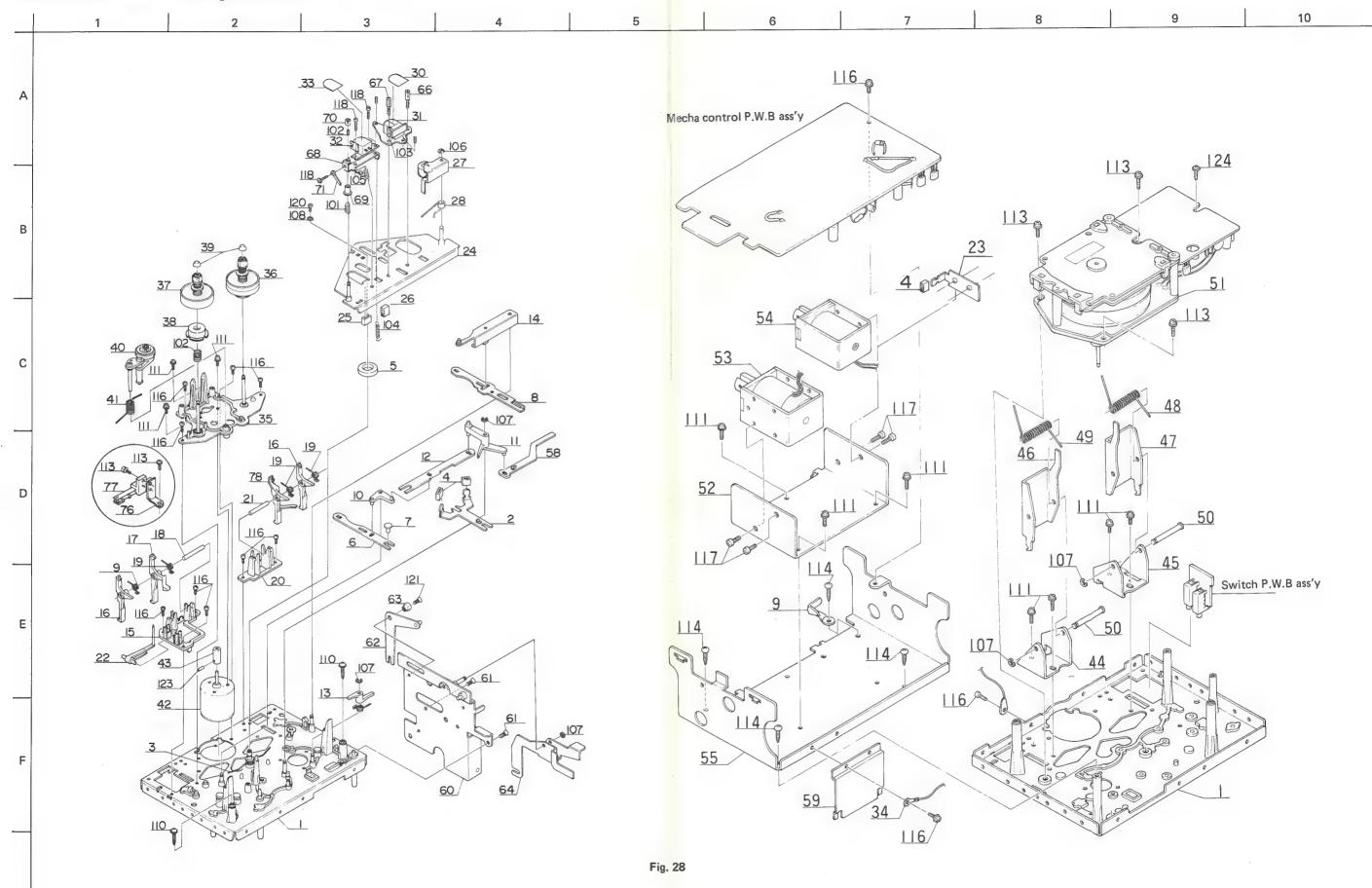


Fig. 27

Mechanical Component Parts



Enclosure Assembly and Electrical Parts List (Except P.W. Board Parts)

Ref. No.	Parts No.	Parts Name	Remarks	Q't
1	VJD3213-002	Jack Escutcheon		1
2-4,6,8,9)	ZCDD-5Y-CBF	Front Plate Ass'y		1
2	VJC1130-004	Front Plate		1.1
3	VJD3234-002	Escutcheon		1
4	VJK4001-001	Counter Lens		1
5	VXP4083-001	Push Button	for Reset	1
6	VJD3234-001	Escutcheon	TOT TESSEE	1
7	VXP4087-001	Push Button	for Power	1 1
8	VJD3239-001	Finder		1
9	VJD4432-002	DD Mark		1
10	VJD2162-001	Button Escutcheon		1
11	VXP4084-001	Push Button		5
12	VXP4085-001	"	Play, Button	2
13	VXP4086-00A	Push Button Ass'y	Eject	1
		Holder Plate Ass'y	Lject	1 1
14 15	VJD3252-00A VJD4437-002	Disc Plate		1
16	VKL4380-00A	Cross Bar Ass'y		1
17	VKL4844-00A	CIUSS Dal ASS Y		1
		Holder Bracket Ass'y		1
18	VKL4842-00B		Bill	
19	VJD3237-003	Tape Holder (R)	Right	1
20	VJD3238-003	(L)	Left	1
21	VKY4218-001	Cassette Spring (L)	VKY4217-001(R)	1
22	VKL4403-00E	Shift Arm Ass'y		1 1
23	T43909-004	Metal		1
24	VKL4841-00A	Mecha. Bracket (L) Ass'y		1
25	VKW4250-005	Holder Spring		1
26	" -006	"		1
27	VKL4169-00A	Gear Frame Ass'y	·	1
28	VKS4236-001	Spur Gear		1
29	VKS4109-004	Brake Drum		1
30	VKS3102-001	Rack Plate		1
31	VKH4123-001	Collar		1
32	VKS4110-002	Brake Arm		1
33	VKL4271-001	Rubber Retainer		1
34	VKZ4111-001	Rubber Tire		1
35	VKL4847-00A	Arm Bracket Ass'y		1
36	VJT2049-001	Cassette Holder		1
37	VJT4035-001	Holder Plate		l i
38	VJT3059-002	Cassette Lid		1
39	VJT4036-001	Lid Plate		1
40	VJT4036-001 VJT4037-001	Plate		2
		Meter Escutcheon	-	1
42	VJD3235-002	Filter		
43	VJK4131-001		Times & Memory	1
44	VXS4041-001	Slide Knob	Timer & Memory	2
45	VKL4843-002	Bracket	Timer Safety	1
46	VXS3003-001	Slide Knob	Output	1
47	VJD4431-001	Blind		1
48	VXL4127-00A	Knob Ass'y	Input (L)	1
49	VXL4128-001	Volume Knob	" (R)	1
50	VXP4088-001	Push Button		6
51	VJC1132-001	Top Cover		1
52	VKZ3001-002	Special Screw		4
53	VJC1133-001	Bottom Cover		1
54	VJF4003-002	Foot		4

Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
55		VYN2072-003KA "-002KA	Name Plate	DD-5A DD-5B	1
		" -004KA	**	DD-5C	1
		" -005KA	"	DD-5E	l i
		" -006KA	"	DD-5J	1
		" -007KA	**	DD-5U	1
56		E47829-002	Plastic Rivet		2
57		VKL1186-001	Amp. Chassis (R)		1
58		VKL3257-001	" (L)		1
59		VKL3258-001	Power Bracket	for Push Switch	1
60	A	OSP1110-305	Push Switch	DD-5A/E	1
	\bigwedge_{\triangle}	" -305BS	<i>11</i>	DD-5B	1
	\bigwedge	" -308 " -306	"	DD-5C/J	1
		-300		DD-5U	1
61	A.	VTP66T7-021T	Power Transformer	DD-5A	1
	\triangle	VTP66C7-031TBS	"	DD-5B	1
	A	VTP66A7-031T	**	DD-5C/J	1
	A	VTP66C7-031T	**	DD-5E DD-5U	1
60	\triangle	VTP66U7-031T		Power Trans.	4
62 63		WNS3000Z VKZ4001-011	Washer Wire Holder	Fower trans.	8
64		VJC1131-001	Front Panel		1
65		QSS2301-102	Slide Switch		li
66		QSP0021-002A	Tact Switch		7
67		SLP-155B-01V	LED	(Red) REC, REC MUTE	1
68		SLP-255B-01V	"	(Green) PLAY, PAUSE	l i
69		VJC1134-003	Rear Panel	DD-5A/C/J	li
		" -002	"	DD-5B/E/U	1
70	\triangle	QMP2560-200	Power Cord	DD-5A	1
	1	QMP9017-008BS	"	DD-5B	1
	\triangle	QMP1200-200	"	DD-5C/J	1
	\triangle	QMP3900-200	"	DD-5E	1
	\triangle	QMP7600-200	"	DD-5U	1
71	\triangle	QHS3876-162	Strain Relief	DD-5A/C/E/J/U	1
	\triangle	" -162BS	"	DD-5B	1
73		QMC0888-008	DIN Socket	for Remote	1
74		VKS4003-004	Pipe		1
75		BG-84ZS	FL Tube		1
76		VKL3252-001	Bracket		1
77		VKL4839-00B	Lock Arm Ass'y		1
78		VKH3013-005	Collar		1
79		VKZ4143-002	Special Screw		1
80		VKW3002-043	Spring		2
81		TJN265559-04	Silencer		1
82		LD-702	LED Wine Helder		1
83		VKZ4001-010	Wire Holder	DD-5B	1
84		OSS2325-011BS " -011	Voltage Select Switch	DD-5B	1
		OSR0084-001	"	DD-5E	1
85		VKL4275-001	Bracket	DD-5U	1
86		VKC5139-002S	Counter Knob		1
87		VKU5139-0023 VKW4277-001	Ring		1
89		VYSR102-017	Spacer		1
90		VYSR101-003	Ring	Front Plate	3

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
91 92 93	VYSH203-001 VKZ4001-009 VYSH115-005	Spacer Wire Holder Spacer		7 1 1
96	TAH000459-01	Mark	CN803	1
101 102-1	VKW3001-006 VKW4265-002	Spring Button Spring		1 1
102-2	VKW3001-028	Compression Spring		1
103	" -057	"		1
104	" -058	"		1
105	VKW4106-001			
106 107	REE2500	"E" Ring	Brake Drum x 2, Arm Bracket Ass'y x 2 Push Button Ass'y x 1, Flange Shaft x 2, Holder Spring x 2	5
108	Q03093-524	Washer		1
109	WNS2600Z	"		1
110	LPSP2604R	Screw	Arm Bracket Ass'y	1
111	VKZ4143-002	Special Screw	for Mecha. Bracket — Mecha. Chassis	2
112	LPSP2606Z	Screw		1
113	LPSP2608Z	"	Tono Holder (B) v. 2. Tono Holder (L) v. 2	1
114	SDSF2605R SSSB3008C	"	Tape Holder (R) x 2, Tape Holder (L) x 2, Cassette Spring x 2 Mecha. — Amp. Chassis	6
116	SBSB3006Z	"	Micola. Amp. Ollassis	2
117	SDSB3008R	"	Top Cover x 1, Rear Panel x 6, Jack Escutcheon x 2	9
118	SDSB3008Z	"	Bottom Cover	6
119	SSSB3008Z	"	Front Plate — Front Panel	5
120	SSSP3006CS	"	Mecha. — Front Plate	2
121	LPSP3006ZS	"	Power Switch, Voltage Selector (DD-5U) x 1	2
122	SBSB3006Z	"	Power Bracket x 2, Wire Holder x 7	9
123	SDSC3008Z	"	Power Transformer	4
124	SSSB3006Z	"	Front Panel	5
125	SSSP2606Z	"	Slide Switch (Timer) x 2, Slide Switch (Memory) x 2	4
126	SDSP2605R	"	Remote Remote	2
127	SBSB3006V	"	Heat Sink x 2, Main P.W.B. x 5	7
128	SBSB3008Z	"	P.W.B. Earth	1
129	SBSF2610Z	"	P.W. Board	3
130	SBSF3008C	"	Chassis Bracket — Front Panel	1
131	SSSP3008Z	"	Push Switch	2
132	WBS3000	Washer	P.W.B. Earth	1
133	Q03093-814	n .		3
134	SDSB3008C	Screw	Mecha. — Amp. Chassis	2
135	LPSP2605Z	"	Bracket	2
136	SDSP3006RS	"	V. Select	2
137	SSSP2006Z	"	Output VR	2

Mechanical Component Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q't
1	VKL1184-00A	Chassis Base Ass'y		1
2	VKL4823-001	Brake Bar		1
3	VKW4243-001	Brake Bar Spring		1
4	VKZ4129-001	Rubber Tire		2
5	VKZ4005-003	Stopper		1
6	VKL4824-001	Lock Plate (1)		1
7	VKS4233-001	Lock Bush		3
8	VKL4945-001	Slide Plate		1
9	VKL4944-001	Stopper		1
10	VKS4258-00B	Connecting Lever Ass'y		1
11	VKS4260-00B	Lock Lever Ass'y		1
12	VKL4827-001	Lock Plate (2)		1
13	VKS4262-001	Pause Lever		1
14	VKL4828-00A	Play Arm Ass'y		1
15	VKS2110-002	Switch Holder (L)		1
16	VKS4263-001	Pressure Lever		1
17	VKS4264-001	Switch Lever		1
18	VKH4264-001	Shaft		1
19	VKW4138-001	Pressure Lever Spring		1
20	VKS3125-001	Switch Holder (R)		1
21	VKH4196-001	Shaft		1
22	VKS4265-002	Cassette SW. Lever		1
24	VKL4830-00A	Slide Base Ass'y		1
25	VKZ4129-001	Rubber Tire		1
26	TJN265559-02	Silencer		1
27	VKP4113-00A	Pinch Roller Arm Ass'y		1
28	VKW4240-001	Pinch Roller Spring		1
29	VKS4266-001	Shift Lever		1
30	VKS2102-001	Head Mount Base		1
31	ZMM074436-0A	R/P Head Ass'y	Head Plate = THC037417-02	1
32	VGH0212-103	E. Head Ass'y	Head Label = THS000489-02	1
33	VKH4215-001	Head Collar		1
34	VMZ0008-00A	Wire Ass'y		1
35	VKL3155-00A	Reel Disk Bracket Ass'y		1
36	VKR4113-00C	Take-up Reel Ass'y		1
37	VKR4118-00B	Supply Reel Ass'y		1
38	VKW3001-026	Comp. Spring	Back Tension	1
39	VKS4131-002	Reel Stopper		2
40	VKS4151-00B	Idler Ass'y Unit		1
41 42	VKS4134-001	Idler Spring Reel Motor		
42	MDN-7V1-3 VKR4121-001	Motor Pulley		
43	VKL4832-001	Shaft Holder		
45	VKL4832-001 VKL4832-002	Shart Holder		
	VKL4833-001	Solenoid Lever		
46 47	VKL4833-001 VKL4833-002	Solenoid Lever		
48	VKW4241-001	Solenoid Lever Spring		
48	VKW4241-001 VKW4241-002	Solenoid Lever Spring		
50	VKH4292-001	Shaft		
51	MC950A	DD Motor Ass'y		
52	VKL4867-001	Solenoid Bracket	Play	1
53 54	VGP0301-005 VGP0201-008	D.C. Solenoid Ass'y	Play Lock	1
	V GEUZU I -UUÖ		I LUCK	1

Ref. No.	Parts No.	Parts Name	Remarks	Q't
56	VKC5134-002S	Counter Ass'y		1
57	VKB3000-025	Counter Belt		1
58	VKL4912-002	Lock Bar		1
59	VKL4913-001	Flywheel Cover		1
60	VKL4835-00A	Mecha. Bracket (R) Ass'y		1
61	VKZ4143-002	Special Screw	Mecha. Bracket	3
62	VKL4836-00A	Eject Arm Ass'y		1
63	VKH3013-004	Flange Collar		1
64	VKL4838-003	Eject Lever		1
65	VKL4870-001	Counter Bracket		1
66	VMZ0008-00A	Wire Ass'y		1
67	QXT6100-020	Tube		2
68	VKW4241-002	Solenoid Lever Spring		1
69	51739-2	Lug		1
70	VKW4191-001	Pressure Lever Spring		1
71	VKS4263-001	Pressure Lever		1
72	VKW4138-001	Pressure Lever Spring		1
73	VKH4309-001	Collar		1
74	VKZ4001-011	Wire Holder		1
75	VKW4268-001	Lock Bar Spring		1
76	VYSR110-009	Spacer		1
77	VMZ0008-00A	Wire Ass'y]
78	VKL4944-001	Stopper		
79	VKZ4129-001	Rubber Tire		1
101	VKW3001-020	Comp. Spring		2
103	VKW3001-036	Comp. Spring		1
104	VKW3002-005	Spring	Slide Base	1
106	REE2000	"E" Ring		1
107	REE2500	"	Connecting Lever Ass'y x 1, Pause Lever x 1,	6
			Play Arm Ass'y x 1, Shaft x 2, Eject Lever x 1	
108	WNS3000N	Washer		1
109	WSS2000N	"		1
110	GPSA2612Z	Tap. Screw	Slide Base	2
111	LPSP2604Z	Screw	Reel Motor x 3, Shaft Holder x 4, Solenoid Bracket x 3	
112	LPSP2605Z		Counter Bracket	2
113	LPSP2606Z	"	DD Motor Ass'y	3
114	SBSB2608Z	"	Holder Bracket	4
115	SPSP2006Z	"	Head Mount Base	1
116	SPSP2606Z		Pressure Lever Spring x 5, Wire Ass'y x 1, Reel Ass'y Unit x 4, Flywheel Cover x 2	1:
117	SPSP3004ZS	"	D.C. Solenoid Ass'y	2
118	SPSX2010N	"	Head	1
119	SPSX2014Z	**	E. Head	7
120	SSSK2650Z	Mini Screw	Slide Base	1
121	SSSP2605Z	Screw	Flange Collar	
122	SPSP2606Z	"	Flywheel Cover	2
123	YRS2603B	"	Motor Pulley	1
124	GPSA2608Z	Tap. Screw	DD Motor	·
125	Q03095-206	Washer		
126	SPSP2605Z	Screw		7
127	LPSP2010Z	"		′
128	SBSB2008Z	"		·

Main amp P.W.B Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	TA2000331-02 QMF51A2-1R25 "-1R25E	Fuse Holder Fuse	DD-5A/B/E/U DD-5A/E DD-5B	4 2 2
	 	Fuse Seal P.W. Board	DD-5U DD-5U	2
R101, 201, 155, 255 R102,202,121,221,136, 236,151,251,153,253,	QRD141J-153S " -332S	C. Resistor	15 kΩ ¼ W 3.3 kΩ "	4 13
165,265,913 R104,204,108,208,145, 245,166,266,904,941	" -822S	"	8.2 kΩ ″	10
R105, 205	" -393SL	" (Low Noise)	39 kΩ "	2
R106, 206, 147, 247	" -470S	"	47 Ω "	4
R107, 207	" -333SL	" (Low Noise)	33 kΩ "	2
R109, 209	" -154S	"	150 kΩ "	2
R110, 210	" -101S	"	100 Ω ″	2
R111,211,161, 261,901,902,917,918, 920,923,932,933	" -103S	"	10 kΩ "	12
R112,212,163,263,915, 924	" -222S	"	2.2 kΩ "	6
R113,213,116,216,137, 125,225,237,158,258, 167,267,919,934,935	" -472S	"	4.7 kΩ "	15
R114, 214, 184, 284	" -681S	"	680 Ω ″	4
R115, 215, 133, 233, 143, 243, 181, 281	" -102S	"	10 kΩ "	8
R117, 217	QRD147J-562S	**	5.6 kΩ "	2
R118, 218	QRD141J-184S	**	180 kΩ ″	2
R119, 219, 149, 249, 937, 938, 945	" -473S	"	47 kΩ "	7
R122, 222	QRD147J-680S	"	68 Ω ″	2
R123, 223	" -155S	"	1.5 MΩ "	2
R124, 224	" -122S	"	1.2 kΩ "	2
R126, 226	QRD143J-392S	"	3.9 kΩ "	2
R127, 227	" -182S	"	1.0 K22	2
R131, 189, 289, 921	QRD147J-273S	"	27 K36	4
R132, 232, 171, 271	QRD141J-823S	**	OZ K26	4
R134, 234	-1515		190.75	2
R135,235,154,254,176, 276,185,285,903,946 R141, 241, 169, 269,	" -104S " -683S	"	100 kΩ " 68 kΩ "	10
178, 278, 901, 902 R142, 242	" -333S	"	33 kΩ "	2
R146, 246	" -101S		100 Ω "	2
R148, 248, 159, 259	" -334S	**	330 kΩ "	4
R150, 250, 162, 262	" -223S	***	22 kΩ "	4
R152, 252	" -561S	"	560 Ω "	2
R160, 260	" -394S	**	390 kΩ "	2
R164, 264, 170, 270	" -224S	**	220 kΩ "	4
R172, 272	" -124S	**	120 kΩ "	2
R173, 273, 177, 277	" -563S	"	56 kΩ "	4
R174, 274	" -183S	"	18 kΩ "	2
R175, 275	" -684S	"	680 kΩ "	2
R179, 279	" -271S	"	270 Ω "	2
R180, 280	" -821S	"	820 Ω "	2
R183, 283, 925	" -221S		220 Ω "	3
R188, 288	QRD143J-103S	"	10 kΩ "	2
R231	QRD141J-273S	"	27 kΩ "	1
R905, 922	QRD147J-123S	"	12 kΩ "	2
R906	QRD141J-392S	"	3.5 K44	1
R908	QRD121K-152		1.5 kΩ ½ W	1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
R909	QRD121K-182	C. Resistor	1.8 kΩ ½ W	1
R914	QRD149J-331S	"	330 Ω ¼ W	1 1
R931	QRD126K-560	"	56 Ω ½ W	1 1
R939	QRD147J-8R2S	"	8.2 Ω ¼ W	1 1
R940	QRD121K-102	"	1 kΩ ½ W	i
R942 R943, 944	QRD149J-330S " -4R7S	Fail Safe C. Resistor	33 Ω ¼ W 4.7 Ω "	1 2
VR101, 201, 102, 202,	QVP8A0B-024	V. Resistor	20 kΩ	4
VR103, 203	QVR2A6A-014	v. 116313101	10 kΩ	
VR104, 204	QVL6A7A-054VL	**	50 kΩ	2
VR105, 205	QVP8A0B-014	"	10 kΩ	2 2
VR106, 206, 107, 207	QVP4A0B-224	"	220 kΩ	4
VR108, 208	" -104	"	100 kΩ	2
•	TAZ336499-04	Volume Rug	Input VR	1
C101, 201	QCS31HJ-681Z	C. Capacitor	680 pF 50 V	
C102, 202	QEB41EM-336M	E. Capacitor (Low Leak)	33 μF 25 V	2 2
C103, 203	" -106M	", Capacitor (Low Leak)	10 μF "	2
C103, 203 C104, 204	QCS31HK-101Z	C. Capacitor	100 pF 50 V	2
C105, 205, 910	QFM31HJ-223Z	M. Capacitor	0.022 μF "	3
C106, 206	QCS31HK-680Z	C. Capacitor	68 pF "	2
C107, 207, 901, 911	QET61HR-106ZM	E. Capacitor	10 μF "	4
C108, 208, 123, 223	QEB41EM-475M	E. Capacitor (Low Leak)	4.7 μF 25 V	4
C109, 209, 138, 238, 150, 250	QET61ER-336ZM	E. Capacitor	33 μF "	6
C110, 210, 120, 220	QFM31HJ-222Z	M. Capacitor	0.0022 μF 50 V	4
C111, 211, 147, 247	" -122Z	"	0.0012 µF "	4
C112, 212, 153, 253	" -123Z	"	0.012 μF "	4
C113, 213	QCS11HK-121	C. Capacitor	120 pF "	2
C114, 214, 115, 215, 117, 217	QEB41HM-105M	E. Capacitor	1 μF "	6
C116, 216	QFM41HK-103	M. Capacitor	0.01 μF "	2
C118, 218	QCS31HJ-121Z	C. Capacitor	120 pF "	2
C119, 219	QFM41HJ-222	M. Capacitor	0.0022 μF "	2
C121, 221	· -273	"	0.027 μF "	2
C122, 222	QEB41HM-334M	E. Capacitor	0.33 μF "	2
C124, 224	QET41CR-227N	**	220 μF 16 V	2
C126	QFM31HJ-332Z	M. Capacitor	0.0033 μF 50 V	1
C127, 227, 128, 228	QET61HR-335ZM	E. Capacitor	3.3 µF "	4
C131, 231	" -474ZM	"	0.47 μΓ	2
C132, 232, 902	QET61CR-336ZM	"	33 μF 16 V	3
C135, 235, 152, 252,	QET61HR-105ZM		1 μF 50 V	6
924, 926 C137, 237	QEB41EM-335M	"	3 2 25	
C137, 237 C139, 239	QCS31HK-471Z	C. Capacitor	3.3 μF 25 V	2
C140, 240	QEB41EM-105M	E. Capacitor	470 pF 50 V	2
C140, 240 C141, 241	QET61AR-476ZM	L. Capacitoi	1 μF 25 V 47 μF 10 V	2
C141, 241 C143, 243, 144, 244,	QET41HR-105N	"	$1 \mu F$ 50 V	2 8
145, 245, 148, 248	QE 1411111-105N		1μ- 50 V	0
C146, 246	QFM31HJ-102Z	M. Capacitor	0.001 μF "	2
C149, 249	QEB41HM-224M	E. Capacitor (Low Leak)	0.22 μF "	2 2
C151, 251	QET40JR-227N	E. Capacitor	220 μF 6.3 V	2
C154, 254	QFM31HJ-822Z	M. Capacitor	0.0082 μF 50 V	2
C156, 256	QCS12HJ-121	C. Capacitor	120 pF 500 V	2
C158, 258	QCS11HK-221	11	220 pF 50 V	2
C159, 259	QCS11HJ-391	"	390 pF "	2
C160, 260	" -221	77	220 pF "	2
C226	QFM41HJ-332	M. Capacitor	0.0033 μF "	1
C903, 905, 912	QCF11HP-103	C. Capacitor	0.01 μF "	3
C904, 925	QET41ER-227N	E. Capacitor	220 µF 25 V	2
C907	QFP82AJ-103	P.P. Capacitor	0.01 μF 100 V	1
C908, 909	QFM31HJ-472Z	M. Capacitor	0.0047 μF 50 V	2
C912	QCF11HP-103	C. Capacitor	0.01 μF "	1
C913	QFP82XJ-182	P.P. Capacitor	0.0018 μF "	1

Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
C916, 917 C918 C919	\triangle	QET41HR-108N QET41ER-107N "-477N	E. Capacitor	1000 μF 50 V 100 μF 25 V 470 μF " 0.0047 μF 100 V	2 1 1
C920, 921 C927		QCY12HK-472K QET40JR-107N	C. Capacitor E. Capacitor	100 μF 6.3 V	i
D901		18855	Diode		1
D902-908 D909, 916		MA150 RD6.8E(B)	Zener Diode		7.
D910-913		10E2-B	Zener Diode		4
D914		RD22E(B4)	**		1
D917	1	RD10E(B)	"		1
		SLP-255B-01N	LED	Green	3
X101, 201, 102, 202 X103,203,106,206,109, 209,114,214,901,903, 905		2SC1845 2SC945L(QA,PA)	Transistor		11
X104, 204		2SC1844(F, E)	**		2
X105, 205, 108, 208		2SC1845(E, U)	"	or 2SC1843(F, E)	4
X107, 207, 110, 210		2SC2001(L, K)	"	or 2SD1020(JHPE)	4
X111, 211		2SC1841(F, E) 2SC1841(E, U)	**		2 2
X112, 212 X113, 213, 907, 908		2SC945L(PA,KA)	"		4
X902		2SA992(F, E)	11		1
X904		2SA733A(P, K)	"		1
X909, 910	<u>^</u>	2SC945L(PA, KA)	**		2
X911	$\overline{\mathbb{A}}$	2SD882(Q, P)	"		1
IC101, 201		AN7362N	Integrated Circuit		2
IC901		UPC4557C	"		1
L101, 201		VQP0001-183S	Inductor	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	2
L102, 202		" -332M	"		2
L103, 203		" -183S	"		2
T901		VQH1009-016	Osc. Coil		1
		VYH4514-002	Shield Case	for T901	1
		QSP0040-001	Push Switch		1
		VMJ5004-002	Jack Ass'y	MIC & HP	1
		VMJ6003-002	", "	PIN & DIN	1
		OMV5005-006	Plug Ass'y	R/P Head	1
		" -003 VKL4940-001	Shield Plate	E. Head	1 1
		VKL4940-001 VKL4888-001	Heat Sink	for X911	1
		DPSP3008ZS	Screw	"	1
		E43727-002	Wrapping Tab		25
		VMZ0005-001	Post Pin		4
		V44611-005	Formed Bus Wire	12.5 mm	1
		QWY123-019	Bus Wire		17

Mecha. Control P.W.B. Parts List

Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
		VMW3532-101	P.W. Board		1
R801, 809		QRD147J-181S	C. Resistor	180 Ω ¼ W	2
R802-805,815,817,818,		" -472S	"	4.7 kΩ "	12
843,849,851,856,857					
R806		" -104S	""	100 kΩ "	1
R807		V44611-008	Formed Bus Wire		1
R808		QRD147J-271S	C. Resistor	270 Ω ¼ W	1
R810		" -561S	"	560 Ω "	1
R811-814, 826		" -152S	"	1.5 kΩ "	5
R816, 819, 821, 823,		" -103S	"	10 kΩ "	7
830, 831, 836, 838			"		
R820		" -682S	"	6.8 kΩ "	1
R822, 874		QRD143J-331S	,,	330 22	1
R824		QRD147J-221S	,,	22032	1
R825		-3323	,,	3.3 K44	1
R827, 837, 840		-2233	"	22 K36	3
R829		-2125	11	Z.7 K36	1
R833		-1233	**	1 Z K24	1
R834		-1233	**	12 K42	1
R835, 877		QRD143J-103S	"	10 K22	2
R837		-2233	"	22 K32	1
R839	-	-4/13	"	47032	1
R841		QRD147J-153S	,,	13 K26	1
R842		" -563S	,,	30 K22	1
R844, 848		QRD121K-561	**	300 44	2
R845, 846		QRD147J-182S		1.0 K22	2
R847	<u> </u>	QRG019J-220	O.M.F. Resistor	22 Ω 1 W	1
R850	_	QRD147J-821S	C. Resistor	820 Ω ¼ W	1
R852		QRG019J-820	O.M.F. Resistor	82 Ω 1 W	1
R853	/ <u>!\</u>	QRD126J-220	Fail Safe C. Resistor	22 Ω ½ W	1
R854	<u> </u>	QRG019J-391	O.M.F. Resistor	390 Ω 1 W	1
R855	<u></u>	QRG029J-101	"	100 Ω 2 W	1
R872		QRD143J-390S	C. Resistor	39 Ω ¼ W	1
R873		QRD141J-272S	"	270 Ω ″	1
R875		QRD143J-154S	"	150 kΩ "	1
R876		" -101S	"	100 Ω ″	1
		V44611-008	Formed Bus Wire		7
C801, 802, 803		QCF11HP-103	C. Capacitor	0.01 μF 50 V	3
C804		QET41HR-105N	E. Capacitor	1μF "	1 1
C805	1	QEB41HM-474M	E. Capacitor (Low Leak)	0.47 μF "	i
C806, 817		QET41CR-226N	E. Capacitor	22 μF 16 V	2
C807, 808, 819		QET41HR-106N	"	10 μF 50 V	3
C809		QET41VR-477N	"	470 µF 35 V	1
C810, 813		QET40JR-477N	"	470 µF 6.3 V	2
C811, 812		QET41CR-476N	"	47 μF 16 V	2
C818		QCF11HP-103	C. Capacitor	0.01 μF 50 V	1
				3.01 MI 30 V	
D801-803, 810, 813,		MA150	Si. Diode		7
814, 816		1051.5	***		
D804-807		10E1-B			4
D808		RD5.1F(B)	Zener Diode		1
D809		RD11F(B)	"		1
X801,802,804,805,808,		2SC945L(QA,PA)	Si. Transistor		13
809,810,811,812,817,		, , , , , , , , , , , , , , , , , , , ,			1.0
818,823,824					
X803, 806	\triangle	2SD571(LA,KA)	**		2
X807	\triangle	2SB605(LA,KA)	"		1
X813, 814	\triangle	2SD471(LA,KA)	**		2
X815, 816	\triangle	2SC2001(L, K)	"		2
X819	23	2SA733A(P, K)	"		1
IC801		M54886P	Intergrated Circuit		
IC802			Intergrated Circuit		1
R888	∧	DN6835	OME Bosiston		1
R998	\bigwedge	QRG026J-120	O.M.F. Resistor		1
11990	Z!\	*QRD149J-5R6S QM21010-053	C. Resistor (UF) Lug Strip Ass'y	for R888	1
			LUID STEID ACC'M	I TOURNESS	1

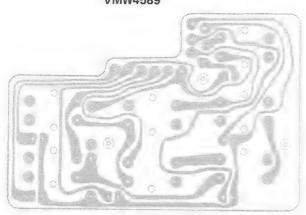
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
CN801	QMV5004-012	Plug Ass'y		1
CN802, 803	" -006	"		2
CN804	" -004	"		1
CN805	" -003	"		1
511000	TAH000459-01	Mark		1
	E43727-003	Wrapping Pin		8
	QCF11HP-473	F.C. Capacitor		1
	QSP0029-001	Slide Switch	Tape Switch	1
	25. 5525 55.		Rec. Proof	1
L801, 802	T41572-001	Inductor		2

Display P.W.B. Parts List

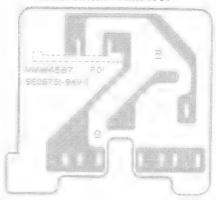
Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
IC701 IC702		VMW3534-003 BG-84ZS AN6870 UPC358C	P.W. Board FL. Tube Integrated Circuit		1 1 1 1
X701, 702		2SC945L(QA,PA)	Transistor		2
D501, 601, 701 D702		MA150 RD4.3E(B3)	Diode Zener Diode		3
R501, 707, 708 R601 R502, 602		QRD143J-274S QRD147J-274S "-683S	C. Resistor	270 kΩ ¼ W 270 kΩ " 68 kΩ "	3 1 2
R503 R603		QRD143J-223S QRD147J-223S	"	22 kΩ " 22 kΩ "	1 1
R504, 604 R505, 605		" -273S " -684S	"	680 kΩ "	2 2
R506, 606 R507, 607, 706, 709 R510, 610, 703		QRD143J-474S " -103S QRD147J-222S	"	$10 \text{ k}\Omega$ " $2.2 \text{ k}\Omega$ "	4 3
R701 R702		QRD143J-152S QRD147J-182S	"	1.5 kΩ " 1.8 kΩ "	1 1
R704 R705 R710		" -151S " -271S QRD143J-273S	"	150 Ω " 270 Ω " 27 k Ω "	1
11710	\land	V44611-008 QRD126K-8R2	Formed Bus Wire Fail Safe C. Resistor	(R711, 712) 8.2 Ω ½ W	1 1
VR701 VR501, 601		QVP8A0B-024 " -023	V. Resistor		1 2
C501, 601 C502, 602, 503, 603 C701, 706		QET41HR-104N "-474N QET41AR-476N	E. Capacitor	0.1 μF 50 V 0.47 μF " 47 μF 10 V	2 4 2
C702, 707 C703		QCF11HP-473 " -103	C. Capacitor	0.047 μF 50 V 0.01 μF "	1 2
C704, 705 C708		QET41HR-475N QET41ER-107N	E. Capacitor	4.7 μF " 100 μF 25 V	1
CN701		QMV5005-006 V44611-008 E43727-002	Plug Ass'y Formed Bus Wire Wrapping Pin	10 mm	2 2

Other P.W. Board Parts

Operation switches VMW4589



Power switch VMW4587



Timer or memory VMW4593

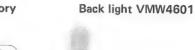




Fig. 29

Other P.W.B. Parts List

Ref. No.		Parts No.	Parts Name	Remarks	Q't
[Power	swite	h]			
	1	VMW4587-001	P.W.B.		1
		QSP1110-305	Push Switch	DD-5A/E	l i
		" -305BS	"	DD-5B	1
		" -308	"	DD-5C/J	1
		" -306	"	DD-5U	1
		QCZ9010-103	M.P. Capacitor	DD-5A/B	1
		QCZ9014-103	C. Capacitor	DD-5C/E/J	1
		QCZ9015-103	"	DD-5U	1 1
	\triangle	QRD149J-820S	Fail Safe Resistor	82 Ω ¼ W	1
_		E40130-001	Tab	7.0	4
[Timer]					
	1	VMW4593-001	P.W.B.		1
		QSS2301-102	Slide Switch		1
		SSSP2606Z	Screw		2
[Memor	v]				
_	, ·	VMW4593-001	P.W.B.		1
		QSS2301-102	Slide Switch		1
		SSSP2606Z	Screw		2
[Switch	1				
	_	VMW4589-001	P.W.B.		1
		QSP0021-002A	Tact Switch		1 7
		SLP-155B-01V	LED	(Red) REC, REC MUTE	2
		SLP-255B-01V	"	(Green) PLAY, PAUSE	2
		QRD147J-391S	C. Resistor	390 Ω ¼ W	2
		" -471S	"	470 Ω "	2
[Back li	ght]			7,042	2
		VMW4601	P.W.B.		1
		LD-702	L.E.D.		1

DD Motor Circuit Parts List

 \triangle parts are safety assurance parts. When replacing those parts, make sure to use the specified one.

Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
R1		QRD143J-272S	C. Resistor	2,7 kΩ ¼ W	1
R2, 16		" -181S	"	180 Ω "	2
R3		" -332S	"	3.3 kΩ "	1
R4		" -182S	"	1.8 kΩ "	i
R5, 6, 7, 8		" -472S	"	4.7 kΩ "	4
R9, 10, 23		" -681S	"	680 Ω "	3
R11, 12		QRD141J-681S	"	680 Ω ″	2
R13		QRD143J-101S	"	100 Ω "	1
R14, 25		" -122S	"	1.2 kΩ "	2
R15		" -222S	"	2.2 kΩ "	1 1
R17		" -184S	"	180 kΩ "	1
R18		" -331S	"	330 Ω "	1
R19		" -243S	"	24 kΩ "	1
R20, 21	1	" -682S	<i>n</i> .	6.8 kΩ "	2
R22		" -105S	"	1 ΜΩ "	1
R24		" -103S	11	10 kΩ "	1
R28	\wedge	QRV146F-823	O.M.F. Resistor	82 kΩ "	1
R30		QRD143J-122	C. Resistor	1.2 kΩ "	1
VR1		RVAH306-473	V. Resistor	47 kΩ "	1
C1, 2, 4		QET41HK-474	E. Capacitor	0.47 μF 50 V	3
C3		" -105	//	1 μF "	1
C5		′′ -476	**	47 μF "	1
C6	1 1	QFN41HK-471	"	470 pF "	1
C7		QFM41HK-472	***	0.0047 μF "	1
C8, 9		′′ -223	**	0.022 μF "	2
C11		APS223J50-223	Film Capacitor	(or J100) 0.022 μF	1
C12		QCT05CH-151	C. Capacitor	150 pF 50 V	1
D1		1SS53	Diode		1
X1-4		2SC2001(K, L)	Transistor		4
X5-8		2SA733(P, Q)	"		4
X9		2SA733(P, K)	"		1
X10-12		2SC945(P, K)	"		3
IC1		VC1029	I.C.		1
		M30997A	Bearing Holder Ass'y		1
		M30998A	Yoke Plate Ass'y		1
		MC950A	Motor Ass'y		1

^{*} DD motor circuit diagram refer to page 5.

Packing

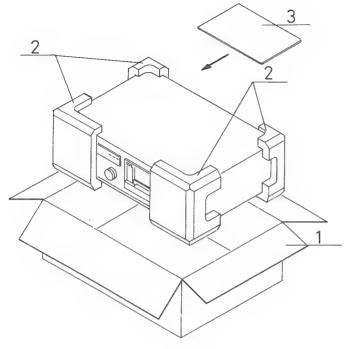


Fig. 30

Position of controls and switch knobs at renew packing.

Power switch : OFF
Timer switch : OFF
Output level control : MAX
Input select switch : LINE
ANRS switch : OFF
Tape select switch : SF/NORM
Input level control : MIN

Counter : 000 Auto rewind switch : OFF Mecha. operation buttons : OFF

Packing Material Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1, 2	VDP2072-002A	Packing Case Ass'y	DD-5A/B/E/J/U	1 set
1, 2	" -003A	"	DD-5C	1 set
1	VPD2072-J02	Case	DD-5A/B/E/J/U	1
1	" -J03	"	DD-5C	1
2	VPH3114-001	Cushion	Left	1
2	VPH3115-001	"	Right	1
	QPGA060-06005	Envelope	for Cassette Deck	1
	AP4056A-036	"	for Power Cord, provided cord	2
3	AP4056B-077	"	for Instruction Book	1
	TKS000501-01	Sheet	for Cassette Deck	1

Parts No.	Parts Name	Remarks	Q'ty
VNF0069-001 VNF0069-002 VND4042-001	Feature Sticker " Caution Sticker	DD-5A/C/J/U DD-5B/E Timer Safety Lock Caution	1 1 1

Accessories

	Parts No.	Parts Name	Remarks	Q'ty
	CN-201	DIN Cord	DD-5B/E	1
	VMP0002-00B	Pin Cord	DD-5A/C/J/U	2
	VYA4001-00A	Head Cleaning Stick		1
	VNN0069-901	Instruction Book		1
	BT20029B	Warranty Card	DD-5A	1
	BT20013C	Guarantee Certificate	DD-5B	1
	BT20025D	Warranty Card	DD-5C	1
	BT20032B		DD-5J/U	1
	TJL000443-01	Seal	DD-5B	1
	VND4013-001	Warning Label	Disconnection DD-5A/B/E	1
	QZL1002-003BS	Caustian Labor	2-Pin Power Cord DD-5B	1
	T46328-003 " -004	Caution Label	V. Selector DD-5B "DD-5E	
	" -001	. ,,	DD-5E	
	TLT000505-01	UL/CSA Caution Label	DD-5C/J	2
	BT20042	Special Reply Card	DD-5J/U for PX, EES	1
	E7795-1	EP Mark	DD-5U for PX, EES	i
	VNC5311-101	Caution Card	DD-5U for EES	li
<u> </u>	V04062-001	Siemens Plug	DD-5U for PX, EES	1
	VNC5004-001	Mark Sticker	DIN 45500 DD-5B/E	1
	BXN750110UU	JVC Microphone Guide	DD-5B/E	1
	VND4016-001	Metal Sticker		1
	BT20044B	Safety Instruction	DD-5J	1







Supplementary SERVICE MANUAL

MODEL DD-5 A/B/C/E/J/U

This manual is supplementary of Service Manual (No. 4197) for Model DD-5A/B/C/E/J/U. The other parts not listed here are the same as those of the service manual (No. 4197). Please give an order to us for the parts concerned to keep them as spare.

Page 23-25

Enclosure Assembly and Electrical Parts List (Except P.W. Board Parts)

Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
1		VJD3213-002	Jack Escutcheon		1
(2-4,6,8)	(9,	ZCDD-5Y-CBF	Front Plate Ass'y		1
2		VJC1130-004	Front Plate		1
3		VJD3234-002	Escutcheon		1
4		VJK4001-001	Counter Lens		1
5		VXP4083-001	Push Button	for Reset	1_
6		VJD3234-001	Escutcheon		1
7		VXP4087-001	Push Button	for Power	1
8		VJD3239-001	Finder		1
9		VJD4432-002	DD Mark		1
10		VJD2162-001	Button Escutcheon		1
11		VXP4084-001	Push Button		5
12		VXP4085-001	"	Play Button	2
13		VXP4086-00A	Push Button Ass'y	Eject	1
14		VJD3252-00A	Holder Plate Ass'y		1
15		VJD4437-002	Disc Plate		1
16		VKL4380-00A	Cross Bar Ass'y		1
17		VKL4844-00A	"		1
18		VKL4842-00A	Holder Bracket Ass'y		1
19		VJD3237-004	Tape Holder (R)	Right	1
20		VJD3238-004	" (L)	Left	1
21		VKY4218-001	Cassette Spring (L)	VKY4217-001(R)	1
22		VKL4403-00E	Shift Arm Ass'y		1
23		T43909-004	Metal		1
24		VKL4841-00A	Mecha. Bracket (L) Ass'y	·	1
25		VKW4250-005	Holder Spring		1
26		··· -006	"		1
27		VKL4169-00A	Gear Frame Ass'y		1
28		VK\$4352-001	Spur Gear		1
29		VKS4109-004	Brake Drum		1
30		VKS3102-001	Rack Plate		1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
31 32 33 34 35	VKH4123-001 VKS4110-002 VKL4217-001 VKZ4111-001 VKL4847-00A	Collar Brake Arm Rubber Retainer Rubber Tire Arm Bracket Ass'y		1 1 1 1 1
36 37 38 39 40	VJT2049-003 VJT4035-001 VJT3059-002 VJT4036-001 VJT4037-001	Cassette Holder Holder Plate Cassette Lid Lid Plate Plate		1 1 1 1 2
41 42 43 44 45	- VJD3235-002 VJK4131-001 VXS4041-001 VKL4843-002	Meter Escutcheon Filter Slide Knob Bracket	Timer & Memory Timer Safety	1 1 2 1
46 47 48 49 50	VXS3003-001 VJD4431-001 VXL4127-00A VXL4128-001 VXP4088-001	Slide Knob Blind Knob Ass'y Volume Knob Push Button	Output Input (L) " (R)	1 1 1 1 1 6
51 52 53 54 55	VJC1132-001 VKZ3001-002 VJC1133-002 VJF4003-002 VYN2072-003K/		DD-5A	1 4 1 4
	" -002K/ " -004K/ " -005K/ " -006K/ " -007K/	A "	DD-5B DD-5C DD-5E DD-5J DD-5U	1 1 1 1
56 57 58 59 60	E47829-002 VKL1186-001 VKL3257-001 VKL3258-001	Plastic Rivet Amp. Chassis (R) " (L) Power Bracket Push Switch " "	for Push Switch DD-5A/E DD-5B DD-5C/J DD-5U	2 1 1 1 1 1
62 63 64 65	↑ VTP66T7-021T ↑ VTP66C7-031TE ↑ VTP66A7-031T ↑ VTP66C7-031T ▼ VTP66U7-031T ▼ WNS3000Z ▼ VKZ4001-011 ▼ VJC1131-001 ■ QSS2301-102	Power Transformer "" "" "Washer Wire Holder Front Panel Slide Switch	DD-5A DD-5B DD-5C/J DD-5E DD-5U Power Trans.	1 1 1 1 1 4 8 1
66 67 68 69 70	OSP0021-002A SLP-155B-01V SLP-255B-01V VJC1134-003 " -002 △ OMP2560-200 △ OMP9017-008BS △ OMP1200-200 △ OMP3900-200 △ OMP7600-200	Tact Switch LED " Rear Panel " Power Cord " "	(Red) REC, REC MUTE (Green) PLAY, PAUSE DD-5A/C/J DD-5B/E/U DD-5A DD-5B DD-5C/J DD-5E DD-5U	7 1 1 1 1 1 1 1

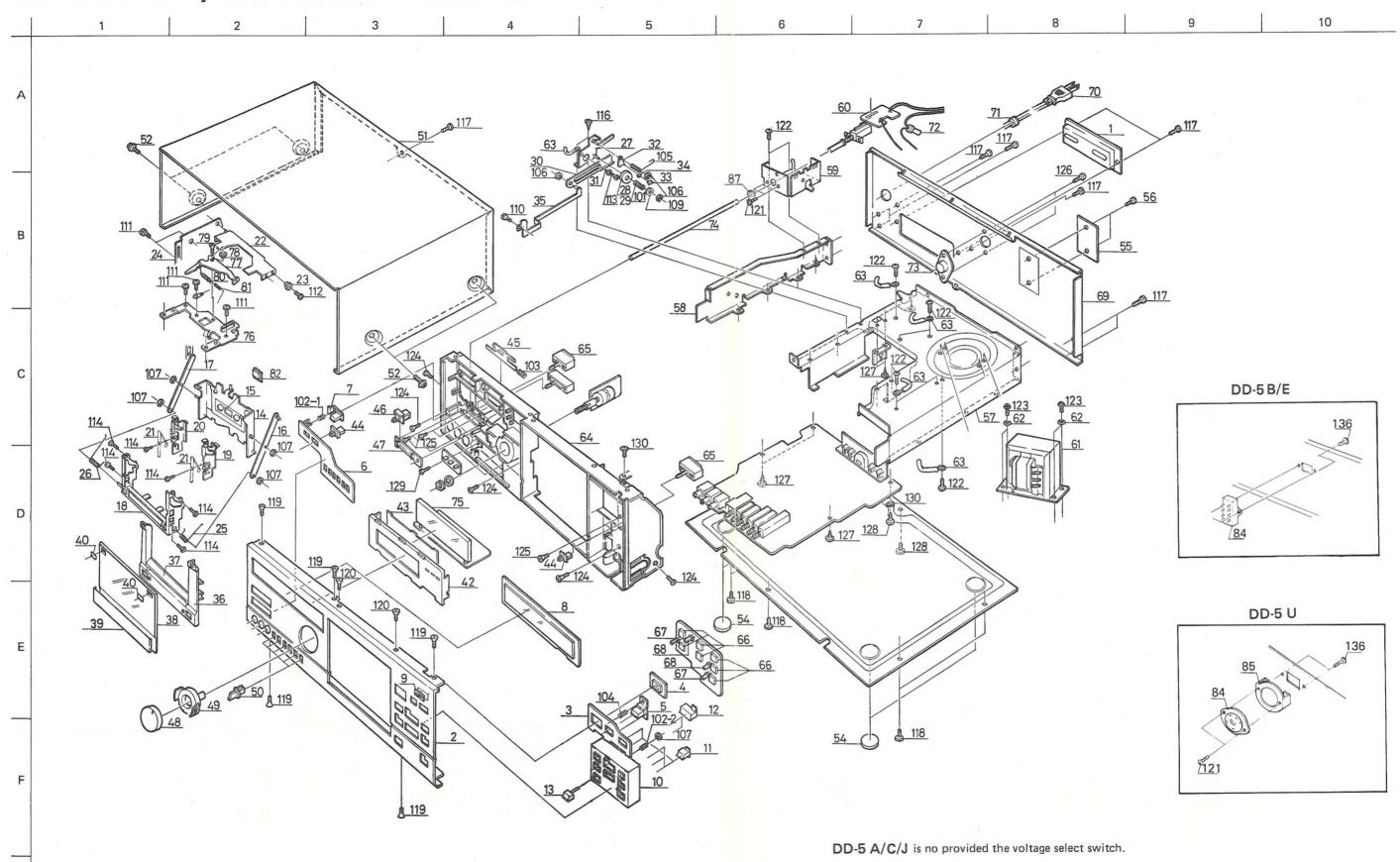
Ref. No.		Parts No.	Parts Name	Remarks	Q'ty
71	\triangle	QHS3876-162	Strain Relief	DD-5A/C/E/J/U	1
	\triangle	" -162BS	"	DD-5B	1
73		QMC0888-008	DIN Socket	for Remote	1
74		VKS4003-004	Pipe		1
75		BG-84ZS	FL Tube		1
76		VKL3252-001	Bracket		1
77		VKL4839-00C	Lock Arm Ass'y		1
78		VKH3013-005	Collar		1
79		VKZ4143-002	Special Screw		1
80		VKW3002-043	Spring	·	2
81		TJN265559-04	Silencer		1
82		LD-702	LED		1
83		VKZ4001-010	Wire Holder		1
84		QSS2325-011BS	Voltage Select Switch	DD-5B	1
		" -011	"	DD-5E	1
		QSR0084-001	"	DD-5U	1
85		VKL4275-001	Bracket	DD-5U	1
				DD-30	<u> </u>
86		VKC5139-002S	Counter Knob		1 1
87		VKW4311-001	Compression Spring	·	1
88		_	_		-
89		VYSR102-004	Spacer	5 . 21 .	1
90		VYSR101-003	"	Front Plate	3
91		VYSH203-001			7
92		VKZ4001-009	Wire Holder		1
93		VYSH115-005	Spacer		1
96		TAH000459-01	Mark	CN803	1
97		T47818-003	Spacer		2
101		VKW3001-006	Spring		1
102-1		VKW4265-002	Button Spring		1
102-2		VKW3001-028	Compression Spring		1
103		′′ -057	"		1
104		" -058	"		1
105		VKW4106-001			
106		REE2000	"E" Ring	Brake Drum x 2, Arm Bracket Ass'y x 2	- 4
107		REE2500	"	Push Button Ass'y x 1, Flange Shaft x 2,	5
				Holder Spring x 2	
108		Q03093-524	Washer		1
109		WNS2600Z	"		1
110		LDSP2604R	Screw	Arm Bracket Ass'y	1
111		VKZ4143-002	Special Screw	for Mecha. Bracket — Mecha. Chassis	2
112		LPSP2606Z	Screw	To Modia. Diddice Modia, Gildsis	1
113		LPSP2608Z	"		1
114		SDSF2605R	"	Tape Holder (R) x 2, Tape Holder (L) x 2,	6
115		SSSB3008C	"	Cassette Spring x 2 Mecha. — Amp. Chassis	2
116			"	ivicula, - Allip, Gliassis	+
117		SBSB3006Z SDSB3008R	"	Top Cover x 1, Rear Panel x 5, Jack Escutcheon	9
118		SDSB3008Z	"	x 9 Bottom Cover	6
119			"		
120		SSSB3008Z	"	Front Plate — Front Panel	5
		SSSP3006CS	n .	Mecha. — Front Plate	2
121		LPSP3006ZS	",	Power Switch x 2, Voltage Selector (DD-5U) x 1	3
122		SBSB3006Z		Power Bracket x 2, Wire Holder x 7	9
123		SDSC3008Z	,	Power Transformer	4
124		SSSB3006Z	"	Front Panel	5
125		SSSP2605Z	"	Slide Switch (Timer) x 2, Slide Switch (Memory)	4
				x 2	

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
126	SDSP2605R	Screw	Remote	2
127	SBSB3006V	"	Heat Sink x 2, Main P.W.B. x 5	7
128	SBSB3008Z	"	P.W.B. Earth	1
129	SBSF2610Z	"	P.W. Board	3
130	SBSF3008C	"	Chassis Bracket — Front Panel	1
131	SSSP3008Z	**	Push Switch	2
132	WBS3000	Washer	P.W.B. Earth	1
133	Q03093-814	"		3
134	SDSB3008C	Screw	Mecha. — Amp. Chassis	2
135	LPSP2605Z	"	Bracket	2
136	SDSP3006RS	,,	V. Select	2
137	SSSP2006Z	"	Output VR	2
138	SDSB3004R	"	Rear Panel x 1	1
139	Q03093-504	N. Washer		2

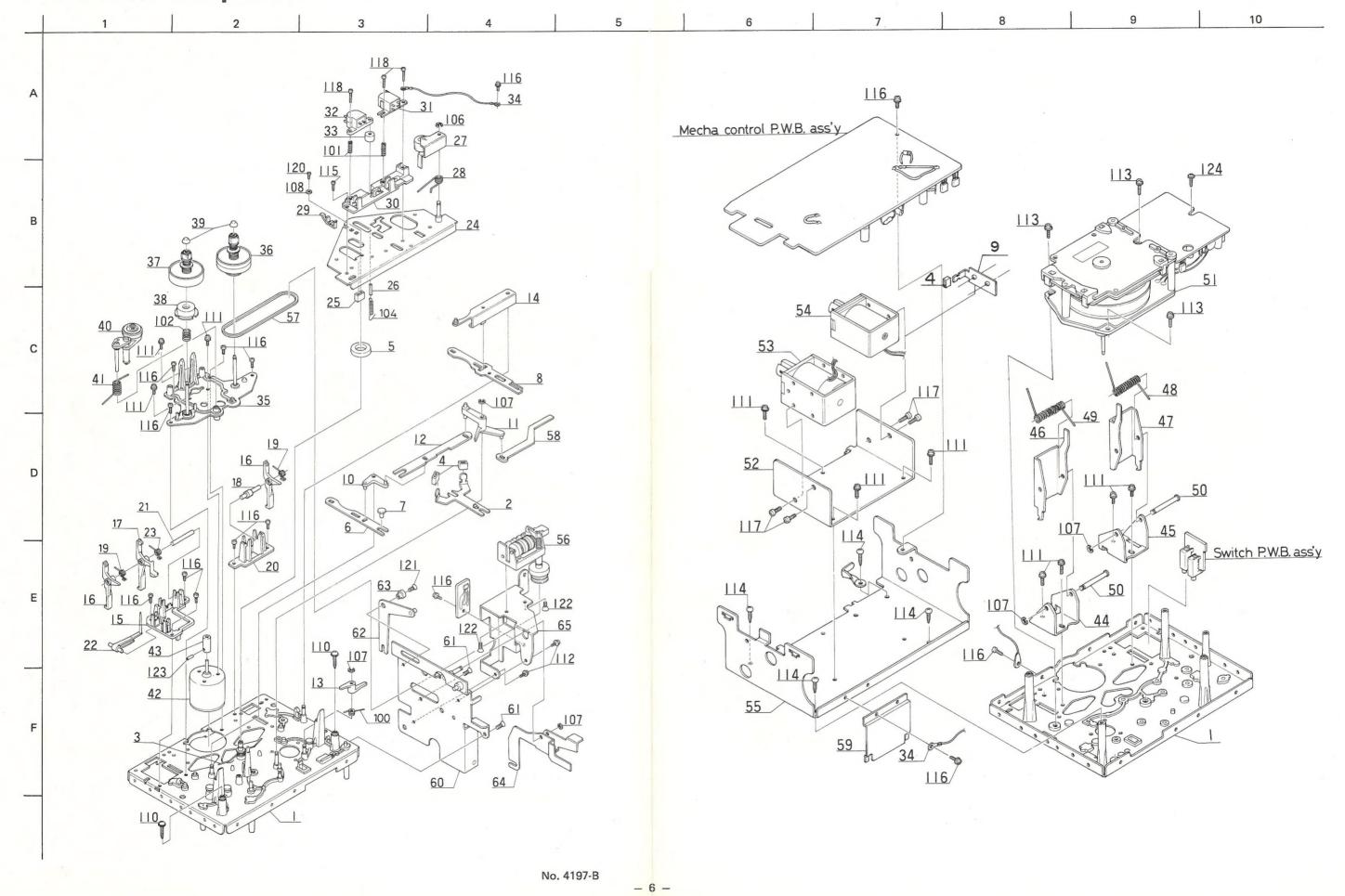
Page 26, 27 Mechanical Component Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	VKL1184-00A	Chassis Base Ass'y		1
2	VKL4823-001	Brake Bar		1
3	VKW4243-001	Brake Bar Spring		1
4	VKZ4129-001	Rubber Tire		3
5	VKZ4005-003	Stopper		1
6	VKL4824-001	Lock Plate (1)		1
7	VKS4233-001	Lock Bush		3
8	VKL4945-001	Slide Plate		1
9	VKL4944-001	Stopper		1
10	VKS4258-00C	Connecting Lever Ass'y		1
11	VKS4260-00B	Lock Lever Ass'y		1
12	VKL4827-001	Lock Plate (2)		1
13	VKS4262-001	Pause Lever		1
14	VKL4828-00A	Play Arm Ass'y		1
15	VKS2110-002	Switch Holder	Left	
16	VKS4263-001	Pressure Lever		2
17	VKS4264-001	Switch Lever		1
18	VKH4264-001	Shaft		1
19	VKW4138-001	Pressure Lever Spring		2
20	VKS3125-001	Switch Holder	Right	1_
21	VKH4196-001	Shaft		1
22	VKS4265-002	Cassette SW. Lever		1
23	VKW4191-001	Pressure Lever Spring		1
24	VKL4830-00A	Slide Base Ass'y		1
25	VKZ4129-001	Rubber Tire		1
26	TJN265559-02	Silencer		1
27	VKP4113-00A	Pinch Roller Arm Ass'y		1
28	VKW4240-001	Pinch Roller Spring		1
29	VKS4266-001	Shift Lever		1
30	VKS2102-001	Head Mount Base		1

Enclosure Ass'y and Electrical Parts (Except P.W. Board Parts)



Mechanical Component Parts



Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
31	ZMM074436-0A	R/P Head Ass'y		1
32	VGH0212-103	E. Head Ass'y	Ý»	1
33	VKH4215-001	Head Collar		1
34	VMZ0008-00A	Wire Ass'y		1
35	VKL3155-00A	Reel Disk Bracket Ass'y		1
36	VKR4113-00C	Take-up Reel Ass'y		1
37	VKR4118-00B	Supply Reel Ass'y		1
38	VKS4130-001	Back Tension Base		1
39	VKS4131-002	Reel Stopper		2
40	VKS4151-00D	Idler Ass'y Unit		1
41	VKW4134-001	Idler Spring		1
42	MDN-7V1-3	Reel Motor	* *	1
43	VKR4121-001	Motor Pulley	·	1
44	VKL4832-001	Shaft Holder		1
45	VKL4832-002	"		1
46	VKL4833-001	Solenoid Lever		1
47	VKL4833-002	Colombid Lawrence		1
48	VKW4241-001	Solenoid Lever Spring		
49 50	VKW4241-002 VKH4292-001	Shaft		1 2
51	MC950A	DD Motor Ass'y		1
52	VKL4867-001	Solenoid Bracket		1
53	VGP0301-005	D.C. Solenoid Ass'y	Play	1
54	VGP0201-008	D.C. Solellold Ass y	Lock	1
55	VKL3254-002	Holder Bracket	LOCK	1
56	VKC5134-002S	Counter Ass'y		1
57	VKB3000-025	Counter Belt		1
58	VKL4912-002	Lock Bar		1
59	VKL4913-001	Flywheel Cover		1
60	VKL4835-00B	Mecha. Bracket (R) Ass'y		1
61	VKZ4143-002	Special Screw	Mecha. Bracket	3
62	VKL4836-00A	Eject Arm Ass'y		1
63	VKH3013-004	Flange Collar		1
64	VKL4838-003	Eject Lever		1
65	VKL4870-001	Counter Bracket		1
66	VMZ0008-00A	Wire Ass'y		1
100	V///W/4000 004	Leaf Dec C		1
100	VKW4268-001	Lock Bar Spring		1
101	VKW3001-020	Comp. Spring	Pack Tancian	2
102	-020	"	Back Tension	1
103	-030		Clida Pasa	1
104	VKW3002-005	Spring	Slide Base	
106 107	REE2000 REE2500	E-Ring		1 6
107		Washer	*	1
,	WNS3000N	vvasner	Comp. Spring	1
109 110	WSS2000N GPSA2612Z	Tapping Screw	Comp. Spring Slide Base	2
111	LPSP2604Z	Screw	Reel Motor x 3, Shaft Holder x 4, Solenoid Bracket x 3	10
112	LPSP2605Z	"	Counter Bracket	2
113	LPSP2606Z	"	D.D. Motor Ass'y	3
		Tanning Screw	·	4
				1
114 115	SBSB2608Z SPSP2006Z	Tapping Screw Screw	Holder Bracket Head Mount Base	

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
116	SPSP2606Z	Screw	Switch Holder x 5, Reel Ass'y Unit x 4, Flywheel Cover x 2, Wire Ass'y x 1	12
117	SPSP3004ZS	- 11	D.C. Solenoid Ass'y	4
118	SPSX2010N	"	Head	3
119	SPSX2014Z	"	E. Head	1
120	SSSK2650Z	Mini Screw	Slide Base	1
121	SSSP2605Z	Screw	Flange Collar	1
122	SSSP3006ZS	"	Counter Ass'y	2
123	YRS2603B	"	Motor Pulley	1
124	GPSA2608Z	"	D.D. Motor Ass'y	1



